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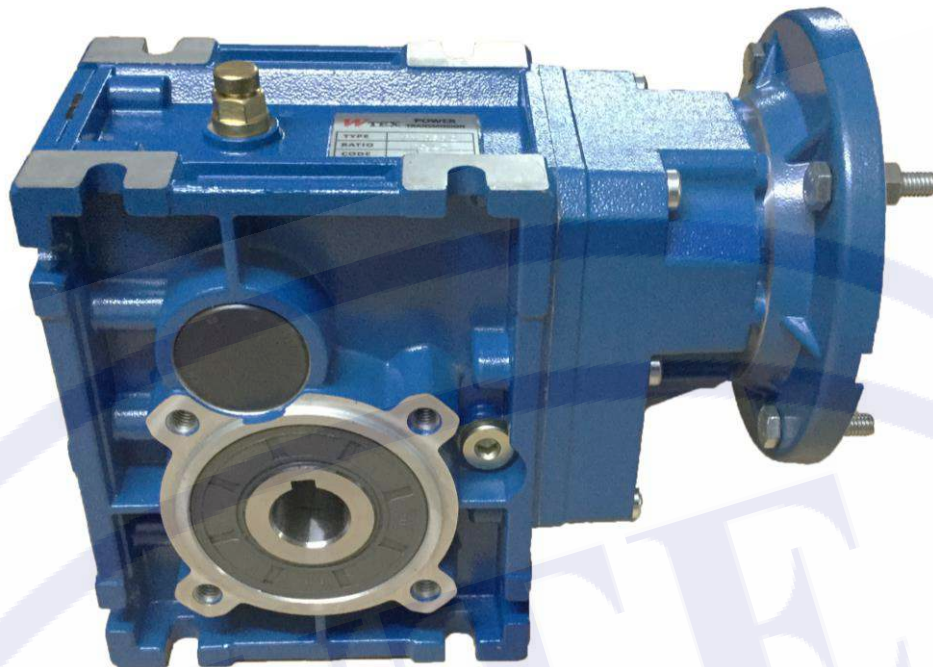
POWER TRANSMISSION



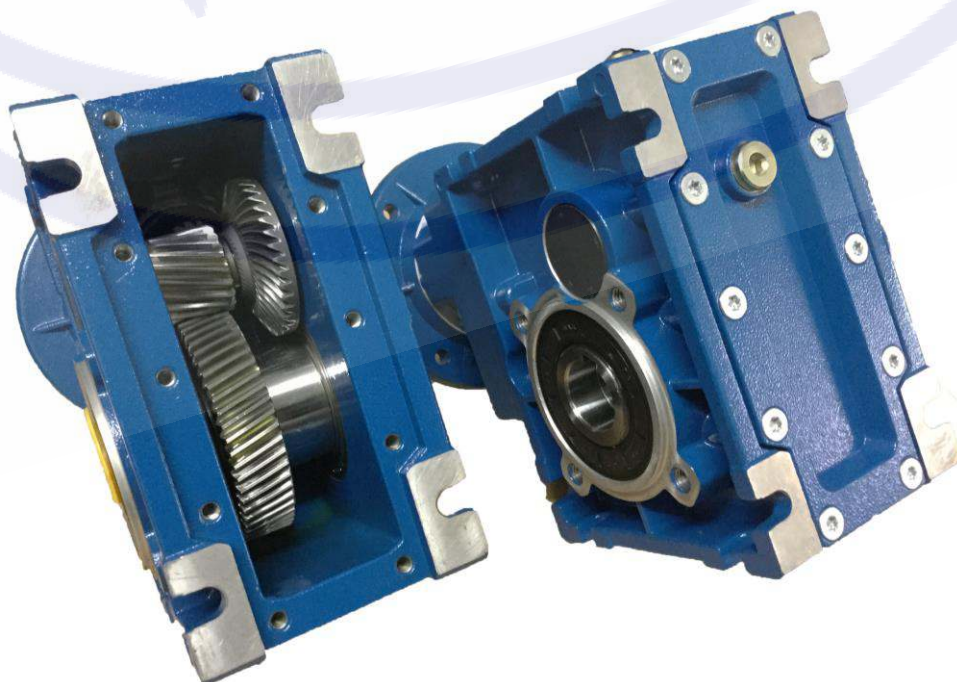
**KM - SERIES
HYPOID HELICAL GEARBOX**



POWER TRANSMISSION

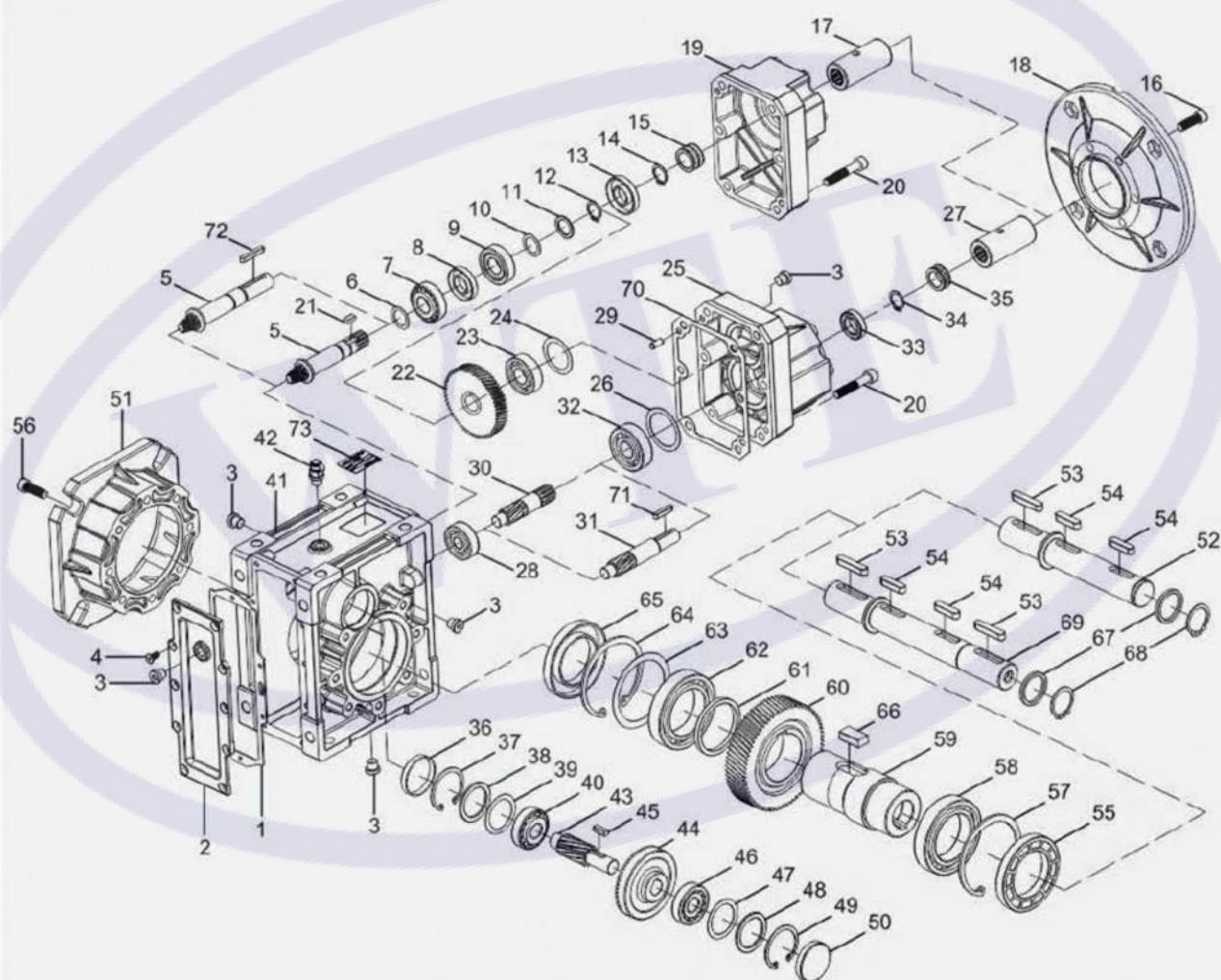


KM Series Hypoid Gearbox



KM SERIES HYPOID GEARBOX

STRUCTURE DIAGRAM



STRUCTURE DIAGRAM

| | | | |
|----|-------------------------|----|---------------------|
| 1 | Rubber gasket | 38 | Washer |
| 2 | Gearcase cover | 39 | Shim ring |
| 3 | Oil plug | 40 | Bearing |
| 4 | Hexagon sunk screw | 41 | Gearcase |
| 5 | Pinion shaft | 42 | Breather valve |
| 6 | Shin ring | 43 | Pinion shaft |
| 7 | Bearing | 44 | Gear |
| 8 | Oil seal | 45 | Key |
| 9 | Bearing | 46 | Bearing |
| 10 | Shin ring | 47 | Shim ring |
| 11 | Washer | 48 | Washer |
| 12 | Shaft-circlip | 49 | Hole-circlip |
| 13 | Oil seal | 50 | Closing cap |
| 14 | Shaft-circlip | 51 | Output flange |
| 15 | Rubber boot | 52 | Single output shaft |
| 16 | Inner hex screw | 53 | Key |
| 17 | Input shaft | 54 | Key |
| 18 | Input flange | 55 | Oil seal |
| 19 | 2 stage input box cover | 56 | Inner hex screw |
| 20 | Inner hex screw | 57 | Hole-circlip |
| 21 | Key | 58 | Bearing |
| 22 | Gear | 59 | Hollow shaft |
| 23 | Bearing | 60 | Gear |
| 24 | Shim ring | 61 | Washer |
| 25 | 3 stage input box cover | 62 | Bearing |
| 26 | Shim ring | 63 | Shim ring |
| 27 | Input shaft | 64 | Hole-circlip |
| 28 | Bearing | 65 | Oil seal |
| 29 | Stifte | 66 | Key |
| 30 | Pinion | 67 | Washer |
| 31 | Pinion shaft | 68 | Shaft-circlip |
| 32 | Bearing | 69 | Double output shaft |
| 33 | Oil sea | 70 | Housing gasket |
| 34 | Shaft-circlip | 71 | Key |
| 35 | Rubber boot | 72 | Key |
| 36 | Closing cap | 73 | Nameplate |
| 37 | Hole-circlip | | |

KM SERIES HYPOID GEARBOX

DESIGN FEATURES

Summarize

KM series high efficiency hypoid gearbox is a new generation of product developed by our company. Fuses the advanced technology both at home and abroad. The mounting dimension of KM the same with NMRV Series worm gearbox. Adopt gear transmission used for reference SEW helical gearbox structure to improve transmission efficiency, solved NMRV worm gearbox transmission efficiency low, service life short and etc. questions.

In industrial developing KM the role of saving energy and reducing consumption, green environmental protection.

Products characteristics

1. Driven by hypoid gear, has big ratios.
2. Large in output torque, high efficiency, energy saving and environmental protection.
3. Made of high-quality aluminum alloy, light in weight and non-rusting.
4. Smooth in running and low in noise, can work long time in dreadful conditions.
5. Good-looking in appearance, durable in service life and small in volume.
6. Suitable for all round installation, wide application and easy of use.
7. The mounting dimension of KM series are compatible with NMRV series worm gear unit (A part of NMRV050 dimensions are different from KM050)
8. Modular and multi-structure can meet the demands of various conditions.

Comparative advantage

1. High efficiency & energy-saving

The hypoid gear has low friction, efficiency is as high as 92%, compared with the worm gearbox, the efficiency improved about 10%-40%.

| Type | Ratios[i] | Input speed[n1] | Efficiency[η] |
|---------|-----------|-----------------|---------------|
| KM075 | 30.24 | 1400 | 90% |
| NMRV075 | 30 | 1400 | 60% |

2. High strength & long life

The hypoid gear made of high quality alloy, treated by surface hardening, and produced by high-precision grinding machine, the output torque gear strength and life are much better than worm gearbox.

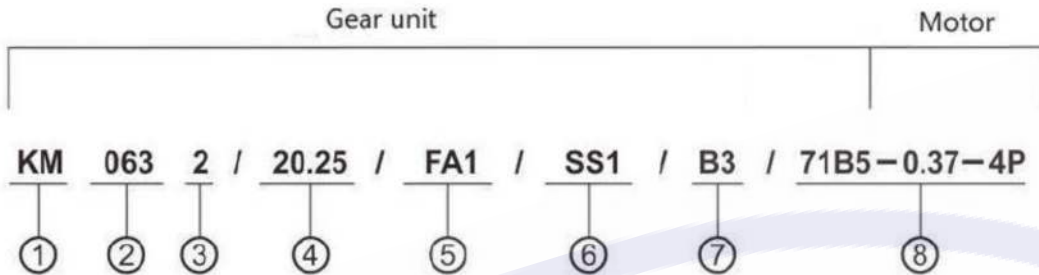
Main materials

1. Housing: die-cast aluminum alloy (frame size: 050 to 090);
grey cast iron (frame size: 110);
2. Gear wheel: 20CrMnTi, carbonization & nitriding treatment make the hardness of gear's surface up to 58-62 HRC, retain carburized layer's thickness between 0.3 and 0.6mm after accurate grinding.

Surface painting

Aluminum alloy housing:

1. Shot blasting and special antiseptic treatment on the aluminum alloy surface.
2. After phosphating, spray the paint RAL7035 in grey or RAL5010 in blue.

MODEL ILLUMINATE


| NO | Comments |
|----|-------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Code for gear units series : KM |
| 2 | Specification code of gear units 050、063、075、090、110 |
| 3 | 1. 2:Means 2 stages 2. 3:Means 3 stages |
| 4 | Speed ratio of reducer i |
| 5 | 1.No mark means without output flange 2.FA、FB、FC、FD、FE(1/2):output Flange and position |
| 6 | 1.No mark means hole output 2.SS(1/2):Single output shaft and position 3.DS:Double output shaft |
| 7 | Installation position code |
| 8 | 1. 71B5:IEC input flange code 2. MV7124: Compact motor type 3. 71B5-0.37-4P: IEC input flange code and model motors(poles of power) |

KM SERIES HYPOID GEARBOX

RELEVANT PARAMETER

POWER P

$$P_1 = P_2 / \eta \text{ (kW)}$$

$$P_{1n} \geq P_1 \cdot fs \text{ (kW)}$$

P_1 Input power
 P_{1n} Rated input motor power
 η Transmission efficiency

P_2 Output power
 fs Service factor

The efficiency of KM gear units varies with the number of gear stages, which is 92% for 2-stage, 90% for 3-stage.

Rotation speed n

n_1 Gear units input speed
 n_2 Gear units output speed

If driven by the external gearing, 1400r/min or lower rotation speed is suggested so as to optimize the working conditions and prolong the service life. Higher input rotation speed is permitted, but in this situation, the rated torque M_2 will be reduced.

Transmission ratio i

$$i = n_1 / n_2$$

Usually transmission ratio is decimal fraction with 2 radix point tagged in selection tables.

Torque m

$$M_2 = 9550 \cdot P_1 \cdot \eta / n_2 \text{ (Nm)}$$

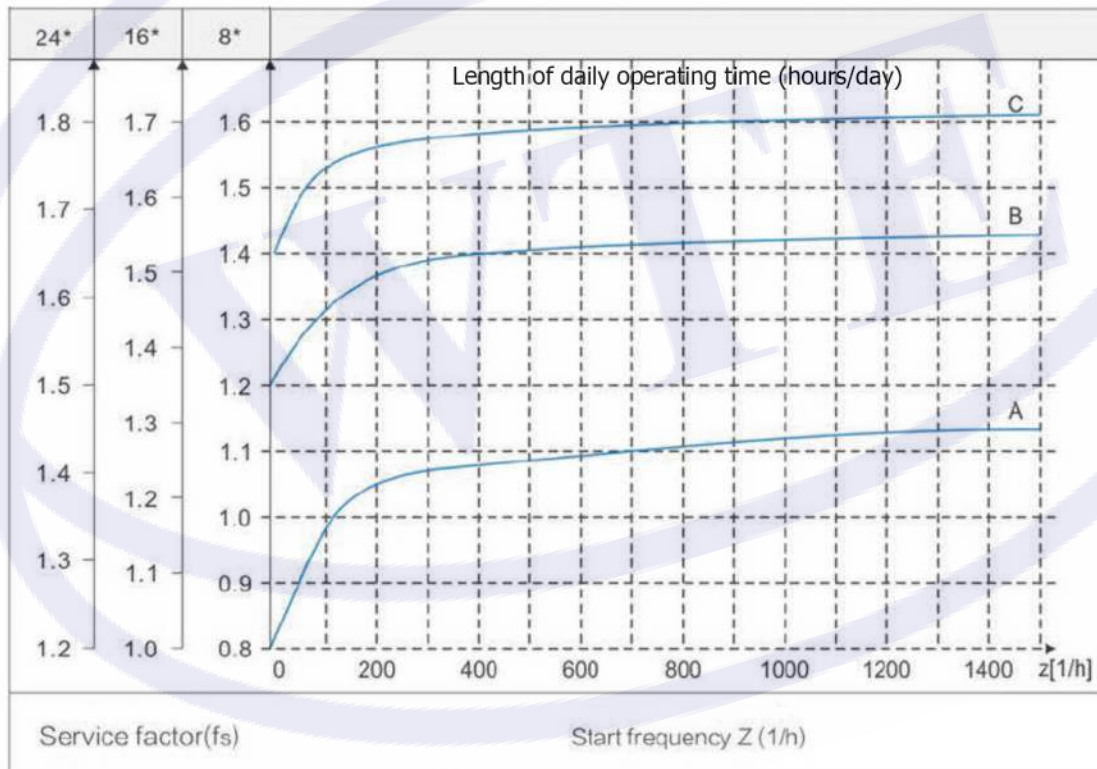
$$M_{2n} \geq M_2 \cdot fs \text{ (Nm)}$$

M_2 Output torque
 M_{2n} Rated output torque
 P_1 Input power
 η Transmission efficiency
 fs Service factor

RELEVANT PARAMETER
Service factor f_s

The effect of the driven machine on the gear unit is taken into account to a sufficient level of accuracy using the service factor f_s . The service factor is determined according to the daily operating time and the starting frequency Z .

Three load classifications are considered depending on the mass acceleration factor. You can read off the service factor applicable to your application in following figure. The service factor selected using this diagram must be less than or equal to the service factor as given in the performance parameter table.



- starting frequency Z : The cycles include all starting and braking procedures as well as change overs from low to high speed.

KM SERIES HYPOID GEARBOX

RELEVANT PARAMETER

Load classifications

Type of load:

- A. Uniform ,permitted mass acceleration factor $F_a \leq 0.2$
- B. Moderate shock load,permitted mass acceleration factor $F_a \leq 3$
- C. Heavy shock load,permitted mass acceleration factor $F_a \leq 10$

Screw feeders for light materials, fans, assembly lines, conveyor belts for light materials, small mixers, lifts, cleaning machines, fillers, control machines.

Winding devices, woodworking machine feeders, goods lifts, balancers, threading machines, medium mixers, conveyor belts for heavy materials, winches, sliding doors, fertilize scrapers, packing machines, concrete mixers, crane mechanisms, milling cutters, folding machines, gear pumps.

Mixers for heavy materials, shears, presses, centrifuges, rotating supports, winches and lifts for heavy materials, grinding lathes, stone mills, bucket elevators, drilling machines, hammer mills, cam presses, folding machines, turntables, tumbling barrels, vibrators, shredders.

Mass acceleration factor

The mass acceleration factor is calculated as follows:

$$F_a = J_c / J_m$$

F_a Mass acceleration factor

J_c All external mass moments of inertia(kgm²)

J_m Mass moment of inertia on the motor end(kgm²)

If mass acceleration factors $f_a > 10$, please call our Technical Service.

To keep the service-life of gear units, use factor f_s selected from the catalogue must be equal or slightly higher than the calculated use factor f_s .

Example :

Mass acceleration factor 2.5 (load classification B) , 14hours/day operating time (read off at 16h/d) and 200 cycles/hour result in a service factor $f_s = 1.48$.

choose the service factor $f_s \geq 1.48$ according to the parameter sheet.

RELEVANT PARAMETER

Overhung loads and axial forces

When determining the resulting radial loads, the type of transmission elements, mounted on the shaft end must be considered. Various transmission elements are corresponding with following transmission element factors f_z :

| Transmission element | Transmission element factor f_z | Comments |
|-----------------------|-----------------------------------|--------------------------------|
| Gears | 1.15 | < 17 teeth |
| Chain sprockets | 1.25 | < 20 teeth |
| | 1.40 | < 13 teeth |
| Narrow V-belt pulleys | 1.75 | Influence of the tensile force |
| Flat belt pulleys | 2.50 | Influence of the tensile force |
| Toothed belt pulleys | 2.50 | Influence of the tensile force |

The overhung loads exerted on the motor or gear shaft is then calculated as follows.

$$F_r = \frac{M \cdot 2000 \cdot f_z}{d_0} \text{ (N)}$$

F_r Resulting radial load [N]

M Torque on the shafts [Nm]

d_0 Mean diameter of the mounted transmission element in [mm]

f_z Transmission element factor

The basis for determining the permitted radial loads is the computation of the rated service life L_{10n} of the bearings (according to ISO0281) For special operating conditions , the permitted radial loads can be determined with regard service life L_{na} .

The permitted radial loads given in the selection tables must be calculated using the following formula in the event of force application not in the center of the shaft end. The smaller of the two values $F_x L$ (according to bearing service life)

according to bearing service life :

$$F_x L = F_{r(1,2)} \cdot \frac{a}{b+x} \text{ [N]}$$

F_{r1}, F_{r2} = Permitted overhung load ($x=L/2$) for footmounted gear units according to the selection tables in [N]

X = Distance from the shaft shoulder to the force application point in [mm]

a, b = Gear unit constant for overhung load conversion [mm]

KM SERIES HYPOID GEARBOX

GEAR UNIT SELECTION TABLES

KM 050..Possible geometrical combinations ($n_1 = 1400\text{r/min}$)

130Nm

| Gear units | i Nominal | i Actual | n_2 [r/min] | M_{2max} [Nm] | F_{t2} [N] | MV63 | MV71 | MV80 | MV90 |
|------------|--------------|-------------|------------------|--------------------|-----------------|------|------|------|------|
| 3 Stage | | | | | | | | | |
| KM0503 | 300 | 291.79 | 4.8 | 130 | 4100 | | | | |
| KM0503 | 250 | 244.29 | 5.7 | 130 | 4100 | | | | |
| KM0503 | 200 | 200.44 | 7.0 | 130 | 4100 | | | | |
| KM0503 | 150 | 146.67 | 9.5 | 130 | 4000 | | | | |
| KM0503 | 125 | 120.34 | 11.6 | 130 | 3770 | | | | |
| KM0503 | 100 | 101.04 | 13.9 | 100 | 3560 | | | | |
| KM0503 | 75 | 74.62 | 18.8 | 80 | 3220 | | | | |
| KM0503 | 60 | 62.36 | 22 | 130 | 3030 | | | | |
| KM0503 | 50 | 52.36 | 27 | 100 | 2860 | | | | |
| 2 Stage | | | | | | | | | |
| KM0502 | 60 | 58.36 | 24 | 130 | 2960 | | | | |
| KM0502 | 50 | 48.86 | 29 | 130 | 2790 | | | | |
| KM0502 | 40 | 40.09 | 35 | 130 | 2610 | | | | |
| KM0502 | 30 | 29.33 | 48 | 130 | 2350 | | | | |
| KM0502 | 25 | 24.07 | 58 | 130 | 2200 | | | | |
| KM0502 | 20 | 20.21 | 69 | 100 | 2080 | | | | |
| KM0502 | 15 | 14.92 | 94 | 80 | 1880 | | | | |
| KM0502 | 12.5 | 12.47 | 112 | 130 | 1770 | | | | |
| KM0502 | 10 | 10.47 | 134 | 100 | 1670 | | | | |
| KM0502 | 7.5 | 7.73 | 181 | 80 | 1510 | | | | |

GEAR UNIT SELECTION TABLES

 KM 063..Possible geometrical combinations ($n_1 = 1400\text{r/min}$)

200Nm

| Gear units | i | i | n_2 [r/min] | M_{2max} [Nm] | F_{t2} [N] | MV63 | MV71 | MV80 | MV90 |
|------------|---------|--------|------------------|--------------------|-----------------|------|------|------|------|
| | Nominal | Actual | | | | | | | |
| 3 Stage | | | | | | | | | |
| KM0633 | 300 | 302.50 | 4.6 | 200 | 4800 | | | | |
| KM0633 | 250 | 243.57 | 5.7 | 200 | 4800 | | | | |
| KM0633 | 200 | 196.43 | 7.1 | 180 | 4800 | | | | |
| KM0633 | 150 | 151.56 | 9.2 | 200 | 4650 | | | | |
| KM0633 | 125 | 122.22 | 11.5 | 180 | 4330 | | | | |
| KM0633 | 100 | 101.27 | 13.8 | 150 | 4070 | | | | |
| KM0633 | 75 | 73.33 | 19.1 | 110 | 3650 | | | | |
| KM0633 | 60 | 63.33 | 22 | 180 | 3480 | | | | |
| KM0633 | 50 | 52.48 | 27 | 150 | 3270 | | | | |
| 2 Stage | | | | | | | | | |
| KM0632 | 60 | 60.50 | 23 | 200 | 3430 | | | | |
| KM0632 | 50 | 48.71 | 29 | 200 | 3190 | | | | |
| KM0632 | 40 | 39.29 | 36 | 180 | 2970 | | | | |
| KM0632 | 30 | 30.31 | 46 | 200 | 2720 | | | | |
| KM0632 | 25 | 24.44 | 57 | 180 | 2530 | | | | |
| KM0632 | 20 | 20.25 | 69 | 150 | 2380 | | | | |
| KM0632 | 15 | 14.67 | 95 | 110 | 2130 | | | | |
| KM0632 | 12.5 | 12.67 | 110 | 180 | 2030 | | | | |
| KM0632 | 10 | 10.50 | 133 | 150 | 1910 | | | | |
| KM0632 | 7.5 | 7.60 | 184 | 110 | 1710 | | | | |

KM SERIES HYPOID GEARBOX

GEAR UNIT SELECTION TABLES

KM 075..Possible geometrical combinations ($n_1 = 1400\text{r/min}$)

350Nm

| Gear units | i | i | n ₂ [r/min] | M _{2max} [Nm] | F _{r2} [N] | MV63 | MV71 | MV80 | MV90 | MV100 | MV112 |
|------------|---------|--------|---------------------------|---------------------------|------------------------|------|------|------|------|-------|-------|
| | Nominal | Actual | | | | | | | | | |
| 3 Stage | | | | | | | | | | | |
| KM0753 | 300 | 297.21 | 4.7 | 350 | 6500 | | | | | | |
| KM0753 | 250 | 240.89 | 5.8 | 350 | 6500 | | | | | | |
| KM0753 | 200 | 200.66 | 7.0 | 300 | 6500 | | | | | | |
| KM0753 | 150 | 151.20 | 9.3 | 350 | 6500 | | | | | | |
| KM0753 | 125 | 125.95 | 11.1 | 300 | 5980 | | | | | | |
| KM0753 | 100 | 99.22 | 14.1 | 240 | 5520 | | | | | | |
| KM0753 | 75 | 75.45 | 18.6 | 200 | 5040 | | | | | | |
| KM0753 | 60 | 62.43 | 22 | 300 | 4730 | | | | | | |
| KM0753 | 50 | 49.18 | 28 | 240 | 4370 | | | | | | |
| 2 Stage | | | | | | | | | | | |
| KM0752 | 60 | 59.44 | 24 | 350 | 4660 | | | | | | |
| KM0752 | 50 | 48.18 | 29 | 350 | 4340 | | | | | | |
| KM0752 | 40 | 40.13 | 35 | 300 | 4080 | | | | | | |
| KM0752 | 30 | 30.24 | 46 | 350 | 3720 | | | | | | |
| KM0752 | 25 | 25.19 | 56 | 300 | 3500 | | | | | | |
| KM0752 | 20 | 19.84 | 71 | 240 | 3230 | | | | | | |
| KM0752 | 15 | 15.09 | 93 | 200 | 2950 | | | | | | |
| KM0752 | 12.5 | 12.49 | 112 | 300 | 2770 | | | | | | |
| KM0752 | 10 | 9.84 | 142 | 240 | 2550 | | | | | | |
| KM0752 | 7.5 | 7.48 | 187 | 200 | 2330 | | | | | | |

GEAR UNIT SELECTION TABLES

 KM 090..Possible geometrical combinations ($n_1 = 1400 \text{ r/min}$)




500Nm

| Gear units | i | i | n ₂ [r/min] | M _{2max} [Nm] | F _{t2} [N] | MV63 | MV71 | MV80 | MV90 | MV100 | MV112 |
|------------|---------|--------|---------------------------|---------------------------|------------------------|------|------|------|------|-------|-------|
| | Nominal | Actual | | | | | | | | | |
| 3 Stage | | | | | | | | | | | |
| KM0903 | 300 | 295.18 | 4.7 | 500 | 8300 | | | | | | |
| KM0903 | 250 | 240.89 | 5.8 | 500 | 8300 | | | | | | |
| KM0903 | 200 | 200.66 | 7.0 | 480 | 8300 | | | | | | |
| KM0903 | 150 | 151.20 | 9.3 | 500 | 8050 | | | | | | |
| KM0903 | 125 | 125.95 | 11.1 | 480 | 7580 | | | | | | |
| KM0903 | 100 | 99.22 | 14.1 | 380 | 7000 | | | | | | |
| KM0903 | 75 | 75.45 | 18.6 | 300 | 6390 | | | | | | |
| KM0903 | 60 | 62.43 | 22 | 480 | 6000 | | | | | | |
| KM0903 | 50 | 49.18 | 28 | 380 | 5540 | | | | | | |
| 2 Stage | | | | | | | | | | | |
| KM0902 | 60 | 59.04 | 24 | 500 | 5890 | | | | | | |
| KM0902 | 50 | 48.18 | 29 | 500 | 5500 | | | | | | |
| KM0902 | 40 | 40.13 | 35 | 480 | 5170 | | | | | | |
| KM0902 | 30 | 30.24 | 46 | 500 | 4710 | | | | | | |
| KM0902 | 25 | 25.19 | 56 | 480 | 4430 | | | | | | |
| KM0902 | 20 | 19.84 | 71 | 380 | 4090 | | | | | | |
| KM0902 | 15 | 15.09 | 93 | 300 | 3730 | | | | | | |
| KM0902 | 12.5 | 12.49 | 112 | 480 | 3510 | | | | | | |
| KM0902 | 10 | 9.84 | 142 | 380 | 3240 | | | | | | |
| KM0902 | 7.5 | 7.48 | 187 | 300 | 2950 | | | | | | |




KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

Performance parameter

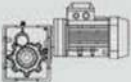


| P_{1n} [kW] | n_2 [r/min] | M_{2max} [Nm] | i Nominal | i Actual | F_2 [N] | f_s |  |  |  |
|------------------|------------------|--------------------|----------------|---------------|--------------|-------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 0.12 | 4.8 | 215 | 300 | 291.79 | 4100 | 0.6 | KM0503 MV6314 | KM0503 63B5 | 6314 |
| | 5.7 | 180 | 250 | 244.29 | 4100 | 0.72 | | | |
| | 7.0 | 148 | 200 | 200.44 | 4100 | 0.88 | | | |
| | 9.5 | 108 | 150 | 146.67 | 4000 | 1.2 | | | |
| | 11.6 | 89 | 125 | 120.34 | 3770 | 1.5 | | | |
| | 13.9 | 74 | 100 | 101.04 | 3560 | 1.3 | | | |
| | 18.8 | 55 | 75 | 74.62 | 3220 | 1.5 | | | |
| | 22 | 46 | 60 | 62.36 | 3030 | 2.8 | | | |
| | 27 | 39 | 50 | 52.36 | 2860 | 2.6 | | | |
| | 24 | 44 | 60 | 58.36 | 2960 | 3.0 | KM0502 MV6314 | KM0502 63B5 | 6314 |
| | 29 | 37 | 50 | 48.86 | 2790 | 3.5 | | | |
| | 35 | 30 | 40 | 40.09 | 2610 | 4.3 | | | |
| | 48 | 22 | 30 | 29.33 | 2350 | 5.9 | | | |
| | 58 | 18.1 | 25 | 24.07 | 2200 | 7.2 | | | |
| | 69 | 15.2 | 20 | 20.21 | 2080 | 6.6 | | | |
| | 94 | 11.2 | 15 | 14.92 | 1880 | 7.1 | | | |
| | 112 | 9.4 | 12.5 | 12.47 | 1770 | 13.8 | | | |
| | 134 | 7.9 | 10 | 10.47 | 1670 | 12.7 | | | |
| | 181 | 5.8 | 7.5 | 7.73 | 1510 | 13.7 | | | |
| | 4.6 | 223 | 300 | 302.50 | 4800 | 0.9 | KM0633 MV6314 | KM0633 63B5 | 6314 |
| | 5.7 | 179 | 250 | 243.57 | 4800 | 1.1 | | | |
| | 7.1 | 145 | 200 | 196.43 | 4800 | 1.2 | | | |
| | 9.2 | 112 | 150 | 151.56 | 4650 | 1.8 | | | |
| | 11.5 | 90 | 125 | 122.22 | 4330 | 2.0 | | | |
| | 13.8 | 75 | 100 | 101.27 | 4070 | 2.0 | | | |
| | 19.1 | 54 | 75 | 73.33 | 3650 | 2.0 | | | |
| | 22 | 47 | 60 | 63.33 | 3480 | 3.9 | | | |
| | 27 | 39 | 50 | 52.48 | 3270 | 3.9 | | | |
| | 23 | 46 | 60 | 60.50 | 3420 | 4.4 | KM0632 MV6314 | KM0632 63B5 | 6314 |
| | 29 | 37 | 50 | 48.71 | 3190 | 5.5 | | | |
| | 36 | 30 | 40 | 39.29 | 2970 | 6.1 | | | |
| | 46 | 23 | 30 | 30.31 | 2720 | 8.8 | | | |
| | 4.7 | 219 | 300 | 297.21 | 6500 | 1.6 | KM0753 MV6314 | KM0753 63B5 | 6314 |
| | 5.8 | 177 | 250 | 240.89 | 6500 | 2.0 | | | |
| | 7.0 | 148 | 200 | 200.66 | 6500 | 2.0 | | | |
| | 9.3 | 111 | 150 | 151.20 | 6500 | 3.1 | | | |
| | 11.1 | 93 | 125 | 125.95 | 5980 | 3.2 | | | |
| | 14.1 | 73 | 100 | 99.22 | 5520 | 3.3 | | | |
| | 18.6 | 56 | 75 | 75.45 | 5040 | 3.6 | | | |

PERFORMANCE PARAMETER

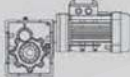


| P _{in} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |    | | | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-----------------|------|
| | | | Nominal | Actual | | | | | | |
| 0.12 | 4.7 | 217 | 300 | 295.18 | 8300 | 2.3 | KM0903 | MV6314 | KM0903 63B5 | 6314 |
| | 5.8 | 177 | 250 | 240.89 | 8300 | 2.8 | | | | |
| | 7.0 | 148 | 200 | 200.66 | 8300 | 3.2 | | | | |
| | 9.3 | 111 | 150 | 151.20 | 8050 | 4.5 | | | | |
| 0.18 | 9.6 | 161 | 300 | 291.79 | 4000 | 0.81 | KM0503 | MV6312 | KM0503 63B5 | 6312 |
| | 11.5 | 135 | 250 | 244.29 | 3790 | 0.96 | | | | |
| | 14.0 | 111 | 200 | 200.44 | 3550 | 1.2 | | | | |
| | 19.1 | 81 | 150 | 146.67 | 3200 | 1.6 | | | | |
| | 23 | 66 | 125 | 120.34 | 2990 | 2.0 | | | | |
| | 28 | 56 | 100 | 101.04 | 2820 | 1.8 | | | | |
| | 38 | 41 | 75 | 74.62 | 2550 | 1.9 | | | | |
| | 45 | 34 | 60 | 62.36 | 2400 | 3.8 | | | | |
| | 53 | 29 | 50 | 52.36 | 2270 | 3.5 | KM0503 | MV6324 | KM0503 63B5 | 6324 |
| | 11.6 | 133 | 125 | 120.34 | 3770 | 0.98 | | | | |
| | 13.9 | 112 | 100 | 101.04 | 3560 | 0.9 | | | | |
| | 18.8 | 82 | 75 | 74.62 | 3220 | 0.97 | | | | |
| | 22 | 69 | 60 | 62.36 | 3030 | 1.9 | | | | |
| | 27 | 58 | 50 | 52.36 | 2860 | 1.7 | KM0502 | MV6324 | KM0502 63B5 | 6324 |
| | 24 | 66 | 60 | 58.36 | 2960 | 2.0 | | | | |
| | 29 | 55 | 50 | 48.86 | 2790 | 2.4 | | | | |
| | 35 | 45 | 40 | 40.09 | 2610 | 2.9 | | | | |
| | 48 | 33 | 30 | 29.33 | 2350 | 3.9 | | | | |
| | 58 | 27 | 25 | 24.07 | 2200 | 4.8 | | | | |
| | 69 | 23 | 20 | 20.21 | 2080 | 4.4 | | | | |
| | 94 | 17.2 | 15 | 14.92 | 1880 | 4.7 | | | | |
| | 14.4 | 107 | 60 | 62.36 | 3510 | 1.2 | | | | |
| | 17.2 | 90 | 50 | 52.36 | 3310 | 1.1 | KM0502 | MV7116 | KM0502 71B5/B14 | 7116 |
| | 15.4 | 103 | 60 | 58.36 | 3430 | 1.3 | | | | |
| | 18.4 | 86 | 50 | 48.86 | 3240 | 1.5 | | | | |
| | 22 | 70 | 40 | 40.09 | 3030 | 1.8 | | | | |
| | 31 | 52 | 30 | 29.33 | 2730 | 2.5 | | | | |
| | 37 | 42 | 25 | 24.07 | 2550 | 3.1 | | | | |
| | 45 | 36 | 20 | 20.21 | 2410 | 2.8 | | | | |
| | 60 | 26 | 15 | 14.92 | 2180 | 3.1 | | | | |
| | 72 | 22 | 12.5 | 12.47 | 2050 | 5.9 | | | | |
| | 86 | 18.4 | 10 | 10.47 | 1930 | 5.4 | | | | |
| | 116 | 13.6 | 7.5 | 7.73 | 1750 | 5.9 | KM0633 | MV6312 | KM0633 63B5 | 6312 |
| | 9.3 | 167 | 300 | 302.50 | 4650 | 1.2 | | | | |
| | 11.5 | 135 | 250 | 243.57 | 4330 | 1.5 | | | | |
| | 14.3 | 109 | 200 | 196.43 | 4030 | 1.7 | | | | |
| | 18.5 | 84 | 150 | 151.56 | 3690 | 2.4 | | | | |
| | 23 | 68 | 125 | 122.22 | 3440 | 2.7 | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

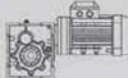


| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i Nominal | i Actual | F_2 [N] | f_s |  |  |  |
|------------------|------------------|--------------------|--------------|-------------|--------------|-------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 0.18 | 28 | 56 | 100 | 101.27 | 3230 | 2.7 | KM0633 MV6312 | KM0633 63B5 | 6312 |
| | 38 | 41 | 75 | 73.33 | 2900 | 2.7 | | | |
| | 44 | 35 | 60 | 63.33 | 2760 | 5.1 | | | |
| | 53 | 29 | 50 | 52.48 | 2590 | 5.2 | | | |
| | 7.1 | 217 | 200 | 196.43 | 4800 | 0.83 | KM0633 MV6324 | KM0633 63B5 | 6324 |
| | 9.2 | 167 | 150 | 151.56 | 4650 | 1.2 | | | |
| | 11.5 | 135 | 125 | 122.22 | 4330 | 1.3 | | | |
| | 13.8 | 112 | 100 | 101.27 | 4070 | 1.3 | | | |
| | 19.1 | 81 | 75 | 73.33 | 3650 | 1.4 | | | |
| | 22 | 70 | 60 | 63.33 | 3480 | 2.6 | | | |
| | 27 | 58 | 50 | 52.48 | 3270 | 2.6 | KM0632 MV6324 | KM0632 63B5 | 6324 |
| | 23 | 68 | 60 | 60.50 | 3430 | 2.9 | | | |
| | 29 | 55 | 50 | 48.71 | 3190 | 3.6 | | | |
| | 36 | 44 | 40 | 39.29 | 2970 | 4.1 | KM0633 MV7116 | KM0633 71B5/B14 | 7116 |
| | 7.4 | 210 | 125 | 122.22 | 4800 | 0.86 | | | |
| | 8.9 | 174 | 100 | 101.27 | 4720 | 0.86 | | | |
| | 12.3 | 126 | 75 | 73.33 | 4230 | 0.87 | | | |
| | 14.2 | 109 | 60 | 63.33 | 4030 | 1.7 | | | |
| | 17.1 | 90 | 50 | 52.48 | 3790 | 1.7 | | | |
| | 14.9 | 106 | 60 | 60.50 | 3970 | 1.9 | KM0632 MV7116 | KM0632 71B5/B14 | 7116 |
| | 18.5 | 86 | 50 | 48.71 | 3690 | 2.3 | | | |
| | 23 | 69 | 40 | 39.29 | 3440 | 2.6 | | | |
| | 30 | 53 | 30 | 30.31 | 3150 | 3.8 | | | |
| | 37 | 43 | 25 | 24.44 | 2930 | 4.2 | | | |
| | 44 | 36 | 20 | 20.25 | 2760 | 4.2 | | | |
| | 61 | 26 | 15 | 14.67 | 2470 | 4.3 | KM0753 MV6312 | KM0753 63B5 | 6312 |
| | 9.4 | 164 | 300 | 297.21 | 6320 | 2.1 | | | |
| | 11.6 | 133 | 250 | 240.89 | 5890 | 2.6 | | | |
| | 14.0 | 111 | 200 | 200.66 | 5540 | 2.7 | | | |
| | 18.5 | 84 | 150 | 151.20 | 5040 | 4.2 | KM0753 MV6324 | KM0753 63B5 | 6324 |
| | 4.7 | 328 | 300 | 297.21 | 6500 | 1.1 | | | |
| | 5.8 | 266 | 250 | 240.89 | 6500 | 1.3 | | | |
| | 7.0 | 222 | 200 | 200.66 | 6500 | 1.4 | | | |
| | 9.3 | 167 | 150 | 151.20 | 6500 | 2.1 | | | |
| | 11.1 | 139 | 125 | 125.95 | 5980 | 2.2 | | | |
| | 14.1 | 110 | 100 | 99.22 | 5520 | 2.2 | | | |
| | 18.6 | 83 | 75 | 75.45 | 5040 | 2.4 | | | |
| | 3.7 | 414 | 250 | 240.89 | 6500 | 0.85 | KM0753 MV7116 | KM0753 71B5/B14 | 7116 |
| | 4.5 | 345 | 200 | 200.66 | 6500 | 0.87 | | | |
| | 6.0 | 260 | 150 | 151.20 | 6500 | 1.3 | | | |

PERFORMANCE PARAMETER


| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|-----|-----------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.18 | 7.1 | 217 | 125 | 125.95 | 6500 | 1.4 | KM0753 | MV7116 | KM0753 | 71B5/B14 | 7116 | |
| | 9.1 | 171 | 100 | 99.22 | 6400 | 1.4 | | | | | | |
| | 11.9 | 130 | 75 | 75.45 | 5840 | 1.5 | | | | | | |
| | 14.4 | 107 | 60 | 62.43 | 5480 | 2.8 | | | | | | |
| | 18.3 | 85 | 50 | 49.18 | 5060 | 2.8 | | | | | | |
| | 15.1 | 107 | 60 | 59.44 | 5390 | 3.4 | KM0752 | MV7116 | KM0752 | 71B5/B14 | 7116 | |
| | 18.7 | 85 | 50 | 48.18 | 5030 | 4.1 | | | | | | |
| | 22 | 71 | 40 | 40.13 | 4730 | 4.3 | | | | | | |
| | 9.5 | 163 | 300 | 295.18 | 7990 | 3.1 | KM0903 | MV6312 | KM0903 | 63B5 | 6312 | |
| | 11.6 | 133 | 250 | 240.89 | 7470 | 3.8 | | | | | | |
| | 14.0 | 111 | 200 | 200.66 | 7030 | 4.3 | | | | | | |
| | 4.7 | 326 | 300 | 295.18 | 8300 | 1.5 | KM0903 | MV6324 | KM0903 | 63B5 | 6324 | |
| | 5.8 | 266 | 250 | 240.89 | 8300 | 1.9 | | | | | | |
| | 7.0 | 222 | 200 | 200.66 | 8300 | 2.2 | | | | | | |
| | 9.3 | 167 | 150 | 151.20 | 8050 | 3.0 | | | | | | |
| | 11.1 | 139 | 125 | 125.95 | 7580 | 3.4 | | | | | | |
| | 14.1 | 110 | 100 | 99.22 | 7000 | 3.5 | | | | | | |
| | 18.6 | 83 | 75 | 75.45 | 6390 | 3.6 | | | | | | |
| | 3.0 | 507 | 300 | 295.18 | 8300 | 1.0 | | | | | | |
| | 3.7 | 414 | 250 | 240.89 | 8300 | 1.2 | | | | | | |
| | 4.5 | 345 | 200 | 200.66 | 8300 | 1.4 | | | | | | |
| | 6.0 | 260 | 150 | 151.20 | 8300 | 1.9 | | | | | | |
| | 7.1 | 217 | 125 | 125.95 | 8300 | 2.2 | KM0903 | MV7116 | KM0903 | 71B5/B14 | 7116 | |
| | 9.1 | 171 | 100 | 99.22 | 8110 | 2.2 | | | | | | |
| | 11.9 | 130 | 75 | 75.45 | 7400 | 2.3 | | | | | | |
| | 14.4 | 107 | 60 | 62.43 | 6950 | 4.5 | | | | | | |
| | 18.3 | 85 | 50 | 49.18 | 6420 | 4.5 | | | | | | |
| | 3.0 | 520 | 300 | 296.10 | 10000 | 1.5 | KM1103 | MV7116 | KM1103 | 71B5/B14 | 7116 | |
| | 3.7 | 420 | 250 | 244.29 | 10000 | 1.8 | | | | | | |
| | 4.4 | 355 | 200 | 206.29 | 10000 | 2.1 | | | | | | |
| | 5.9 | 264 | 150 | 153.33 | 10000 | 2.8 | | | | | | |
| | 7.0 | 223 | 125 | 129.48 | 9840 | 3.4 | | | | | | |
| | 8.7 | 178 | 100 | 103.64 | 9130 | 3.6 | | | | | | |
| | 11.9 | 130 | 75 | 75.55 | 8220 | 4.0 | | | | | | |
| | 19.1 | 113 | 150 | 146.67 | 3200 | 1.2 | KM0503 | MV6322 | KM0503 | 63B5 | 6322 | |
| 0.25 | 23 | 92 | 125 | 120.34 | 2990 | 1.4 | | | | | | |
| | 28 | 78 | 100 | 101.04 | 2820 | 1.3 | | | | | | |
| | 38 | 57 | 75 | 74.62 | 2550 | 1.4 | | | | | | |
| | 45 | 48 | 60 | 62.36 | 2400 | 2.7 | | | | | | |
| | 53 | 40 | 50 | 52.36 | 2270 | 2.5 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER




| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | f_s |  | |  | |  | |
|------------------|------------------|--------------------|---------|--------|--------------|-------|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|------|
| | | | Nominal | Actual | | | | | | | | |
| 0.25 | 22 | 96 | 60 | 62.36 | 3030 | 1.4 | KM0503 | MV6334 | KM0503 | 71B5/B14 | | 7114 |
| | 27 | 80 | 50 | 52.36 | 2860 | 1.2 | | | | | | |
| | 24 | 92 | 60 | 58.36 | 2960 | 1.4 | KM0502 | MV6334 | KM0502 | 71B5/B14 | 7114 | |
| | 29 | 77 | 50 | 48.86 | 2790 | 1.7 | | | | | | |
| | 35 | 63 | 40 | 40.09 | 2610 | 2.1 | | | | | | |
| | 48 | 46 | 30 | 29.33 | 2350 | 2.8 | | | | | | |
| | 58 | 38 | 25 | 24.07 | 2200 | 3.4 | | | | | | |
| | 69 | 32 | 20 | 20.21 | 2080 | 3.2 | | | | | | |
| | 94 | 23 | 15 | 14.92 | 1880 | 3.4 | | | | | | |
| | 15.4 | 142 | 60 | 58.36 | 3430 | 0.9 | KM0502 | MV7126 | KM0502 | 71B5/B14 | 7126 | |
| | 18.4 | 119 | 50 | 48.86 | 3240 | 1.1 | | | | | | |
| | 22 | 98 | 40 | 40.09 | 3030 | 1.3 | | | | | | |
| | 31 | 72 | 30 | 29.33 | 2730 | 1.8 | | | | | | |
| | 37 | 59 | 25 | 24.07 | 2550 | 2.2 | | | | | | |
| | 45 | 49 | 20 | 20.21 | 2410 | 2.0 | | | | | | |
| | 60 | 36 | 15 | 14.92 | 2180 | 2.2 | | | | | | |
| | 72 | 30 | 12.5 | 12.47 | 2050 | 4.3 | | | | | | |
| | 86 | 26 | 10 | 10.47 | 1930 | 3.9 | | | | | | |
| | 116 | 19 | 7.5 | 7.73 | 1750 | 4.2 | | | | | | |
| | 9.3 | 232 | 300 | 302.50 | 4650 | 0.86 | KM0633 | MV6322 | KM0633 | 63B5 | 6322 | |
| | 11.5 | 187 | 250 | 243.57 | 4330 | 1.1 | | | | | | |
| | 14.3 | 151 | 200 | 196.43 | 4030 | 1.2 | | | | | | |
| | 18.5 | 116 | 150 | 151.56 | 3690 | 1.7 | | | | | | |
| | 23 | 94 | 125 | 122.22 | 3440 | 1.9 | | | | | | |
| | 28 | 78 | 100 | 101.27 | 3230 | 1.9 | | | | | | |
| | 38 | 56 | 75 | 73.33 | 2900 | 2.0 | | | | | | |
| | 44 | 49 | 60 | 63.33 | 2760 | 3.7 | | | | | | |
| | 53 | 40 | 50 | 52.48 | 2590 | 3.7 | | | | | | |
| | 9.2 | 233 | 150 | 151.56 | 4650 | 0.86 | KM0633 | MV6334 | KM0633 | 71B5/B14 | 7114 | |
| | 11.5 | 188 | 125 | 122.22 | 4330 | 0.96 | | | | | | |
| | 13.8 | 155 | 100 | 101.27 | 4070 | 0.97 | | | | | | |
| | 19.1 | 113 | 75 | 73.33 | 3650 | 1.0 | | | | | | |
| | 22 | 97 | 60 | 63.33 | 3480 | 1.9 | | | | | | |
| | 27 | 81 | 50 | 52.48 | 3270 | 1.9 | | | | | | |
| | 23 | 95 | 60 | 60.50 | 3430 | 2.1 | KM0632 | MV6334 | KM0632 | 71B5/B14 | 7114 | |
| | 29 | 76 | 50 | 48.71 | 3190 | 2.6 | | | | | | |
| | 36 | 62 | 40 | 39.29 | 2970 | 2.9 | | | | | | |
| | 46 | 48 | 30 | 30.31 | 2720 | 4.2 | | | | | | |
| | 14.2 | 151 | 60 | 63.33 | 4030 | 1.2 | KM0633 | MV7126 | KM0633 | 71B5/B14 | 7126 | |
| | 17.1 | 125 | 50 | 52.48 | 3790 | 1.2 | | | | | | |

PERFORMANCE PARAMETER

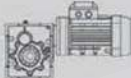


| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | | | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|------------------------------------------------------------------------------------|--------|-----------------|------|
| | | | Nominal | Actual | | | | | | |
| 0.25 | 14.9 | 148 | 60 | 60.50 | 3970 | 1.4 | KM0632 | MV7126 | KM0632 71B5/B14 | 7126 |
| | 18.5 | 119 | 50 | 48.71 | 3690 | 1.7 | | | | |
| | 23 | 96 | 40 | 39.29 | 3440 | 1.9 | | | | |
| | 30 | 74 | 30 | 30.31 | 3150 | 2.7 | | | | |
| | 37 | 60 | 25 | 24.44 | 2930 | 3.0 | | | | |
| | 44 | 49 | 20 | 20.25 | 2760 | 3.0 | | | | |
| | 61 | 36 | 15 | 14.67 | 2470 | 3.1 | | | | |
| | 9.4 | 228 | 300 | 297.21 | 6320 | 1.5 | KM0753 | MV6322 | KM0753 63B5 | 6322 |
| | 11.6 | 185 | 250 | 240.89 | 5890 | 1.9 | | | | |
| | 14.0 | 154 | 200 | 200.66 | 5540 | 1.9 | | | | |
| | 18.5 | 116 | 150 | 151.20 | 5040 | 3.0 | | | | |
| | 22 | 97 | 125 | 125.95 | 4750 | 3.1 | | | | |
| | 28 | 76 | 100 | 99.22 | 4380 | 3.2 | | | | |
| | 37 | 58 | 75 | 75.45 | 4000 | 3.5 | | | | |
| | 5.8 | 370 | 250 | 240.89 | 6500 | 0.95 | KM0753 | MV6334 | KM0753 71B5/B14 | 7114 |
| | 7.0 | 308 | 200 | 200.66 | 6500 | 1.0 | | | | |
| | 9.3 | 232 | 150 | 151.20 | 6500 | 1.5 | | | | |
| | 11.1 | 193 | 125 | 125.95 | 5980 | 1.6 | | | | |
| | 14.1 | 152 | 100 | 99.22 | 5520 | 1.6 | | | | |
| | 18.6 | 116 | 75 | 75.45 | 5040 | 1.7 | | | | |
| | 22 | 96 | 60 | 62.43 | 4730 | 3.1 | | | | |
| | 28 | 75 | 50 | 49.18 | 4370 | 3.2 | KM0752 | MV6334 | KM0752 71B5/B14 | 7114 |
| | 24 | 93 | 60 | 59.44 | 4660 | 3.8 | | | | |
| | 29 | 76 | 50 | 48.18 | 4340 | 4.6 | KM0753 | MV7126 | KM0753 71B5/B14 | 7126 |
| | 6.0 | 361 | 150 | 151.20 | 6500 | 0.97 | | | | |
| | 7.1 | 301 | 125 | 125.95 | 6500 | 1.0 | | | | |
| | 9.1 | 237 | 100 | 99.22 | 6400 | 1.0 | | | | |
| | 11.9 | 180 | 75 | 75.45 | 5840 | 1.1 | | | | |
| | 14.4 | 149 | 60 | 62.43 | 5480 | 2.0 | | | | |
| | 18.3 | 117 | 50 | 49.18 | 5060 | 2.0 | | | | |
| | 15.1 | 145 | 60 | 59.44 | 5390 | 2.4 | KM0752 | MV7126 | KM0752 71B5/B14 | 7126 |
| | 18.7 | 118 | 50 | 48.18 | 5030 | 3.0 | | | | |
| | 22 | 98 | 40 | 40.13 | 4730 | 3.1 | | | | |
| | 9.5 | 227 | 300 | 295.18 | 7990 | 2.2 | KM0903 | MV6322 | KM0903 63B5 | 6322 |
| | 11.6 | 185 | 250 | 240.89 | 7470 | 2.7 | | | | |
| | 14.0 | 154 | 200 | 200.66 | 7030 | 3.1 | | | | |
| | 18.5 | 116 | 150 | 151.20 | 6390 | 4.3 | | | | |
| | 4.7 | 453 | 300 | 295.18 | 8300 | 1.1 | KM0903 | MV6334 | KM0903 71B5/B14 | 7114 |
| | 5.8 | 370 | 250 | 240.89 | 8300 | 1.4 | | | | |
| | 7.0 | 308 | 200 | 200.66 | 8300 | 1.6 | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER




| P_{1n} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | f_s |    | | |
|------------------|------------------|--------------------|---------|--------|--------------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------|
| | | | Nominal | Actual | | | | | |
| 0.25 | 9.3 | 232 | 150 | 151.20 | 8050 | 2.2 | KM0903 MV6334 | KM0903 71B5/B14 | 7114 |
| | 11.1 | 193 | 125 | 125.95 | 7580 | 2.5 | | | |
| | 14.1 | 152 | 100 | 99.22 | 7000 | 2.5 | | | |
| | 18.6 | 116 | 75 | 75.45 | 6390 | 2.6 | | | |
| | 22 | 96 | 60 | 62.43 | 6000 | 5.0 | | | |
| | 28 | 75 | 50 | 49.18 | 5540 | 5.0 | | | |
| | 3.0 | 705 | 300 | 295.18 | 8300 | 0.71 | KM0903 MV7126 | KM0903 71B5/B14 | 7126 |
| | 3.7 | 575 | 250 | 240.89 | 8300 | 0.9 | | | |
| | 4.5 | 479 | 200 | 200.66 | 8300 | 1.0 | | | |
| | 6.0 | 361 | 150 | 151.20 | 8300 | 1.4 | | | |
| | 7.1 | 301 | 125 | 125.95 | 8300 | 1.6 | | | |
| | 9.1 | 237 | 100 | 99.22 | 8110 | 1.6 | | | |
| | 11.9 | 180 | 75 | 75.45 | 7400 | 1.7 | | | |
| | 14.4 | 149 | 60 | 62.43 | 6950 | 3.2 | | | |
| | 18.3 | 117 | 50 | 49.18 | 6420 | 3.2 | | | |
| | 15.2 | 144 | 60 | 59.04 | 6820 | 3.5 | KM0902 MV7126 | KM0902 71B5/B14 | 7126 |
| | 18.7 | 118 | 50 | 48.18 | 6370 | 4.3 | | | |
| | 4.7 | 454 | 300 | 296.10 | 10000 | 1.7 | KM1103 MV6334 | KM1103 71B5/B14 | 7114 |
| | 5.7 | 375 | 250 | 244.29 | 10000 | 2.0 | | | |
| | 6.8 | 317 | 200 | 206.29 | 9920 | 2.4 | | | |
| | 9.1 | 235 | 150 | 153.33 | 8980 | 3.2 | | | |
| | 10.8 | 199 | 125 | 129.48 | 8490 | 3.8 | | | |
| | 13.5 | 159 | 100 | 103.64 | 7880 | 4.1 | | | |
| | 3.0 | 707 | 300 | 296.10 | 10000 | 1.1 | KM1103 MV7126 | KM1103 71B5/B14 | 7126 |
| | 3.7 | 583 | 250 | 244.29 | 10000 | 1.3 | | | |
| | 4.4 | 493 | 200 | 206.29 | 10000 | 1.5 | | | |
| | 5.9 | 366 | 150 | 153.33 | 10000 | 2.0 | | | |
| | 7.0 | 309 | 125 | 129.48 | 9840 | 2.4 | | | |
| | 8.7 | 247 | 100 | 103.64 | 9130 | 2.6 | | | |
| | 11.9 | 180 | 75 | 75.55 | 8220 | 2.9 | | | |
| 0.37 | 23 | 137 | 125 | 120.34 | 2990 | 0.95 | KM0503 MV6332 | KM0503 71B5/B14 | 7112 |
| | 28 | 115 | 100 | 101.04 | 2820 | 0.87 | | | |
| | 38 | 85 | 75 | 74.62 | 2550 | 0.94 | | | |
| | 45 | 71 | 60 | 62.36 | 2400 | 1.8 | | | |
| | 53 | 59 | 50 | 52.36 | 2270 | 1.7 | | | |
| | 24 | 136 | 60 | 58.36 | 2960 | 0.96 | KM0502 MV7124 | KM0502 71B5/B14 | 7124 |
| | 29 | 113 | 50 | 48.86 | 2790 | 1.1 | | | |
| | 35 | 93 | 40 | 40.09 | 2610 | 1.4 | | | |
| | 48 | 68 | 30 | 29.33 | 2350 | 1.9 | | | |
| | 58 | 56 | 25 | 24.07 | 2200 | 2.3 | | | |

PERFORMANCE PARAMETER



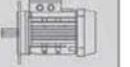
| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F ₁₂ [N] | fs |    | | | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-----------------|------|
| | | | Nominal | Actual | | | | | | |
| 0.37 | 69 | 47 | 20 | 20.21 | 2080 | 2.1 | KM0502 | MV7124 | KM0502 71B5/B14 | 7124 |
| | 94 | 35 | 15 | 14.92 | 1880 | 2.3 | | | | |
| | 112 | 29 | 12.5 | 12.47 | 1770 | 4.5 | | | | |
| | 134 | 24 | 10 | 10.47 | 1670 | 4.1 | | | | |
| | 181 | 17.9 | 7.5 | 7.73 | 1510 | 4.5 | | | | |
| | 22 | 145 | 40 | 40.09 | 3030 | 0.9 | KM0502 | MV8016 | KM0502 80B5/B14 | 8016 |
| | 31 | 106 | 30 | 29.33 | 2730 | 1.2 | | | | |
| | 37 | 87 | 25 | 24.07 | 2550 | 1.5 | | | | |
| | 45 | 73 | 20 | 20.21 | 2410 | 1.4 | | | | |
| | 60 | 54 | 15 | 14.92 | 2180 | 1.5 | | | | |
| | 72 | 45 | 12.5 | 12.47 | 2050 | 2.9 | | | | |
| | 86 | 38 | 10 | 10.47 | 1930 | 2.6 | | | | |
| | 116 | 28 | 7.5 | 7.73 | 1750 | 2.9 | | | | |
| | 18.5 | 172 | 150 | 151.56 | 3690 | 1.2 | KM0633 | MV6332 | KM0633 71B5/B14 | 7112 |
| | 23 | 139 | 125 | 122.22 | 3440 | 1.3 | | | | |
| | 28 | 115 | 100 | 101.27 | 3230 | 1.3 | | | | |
| | 38 | 83 | 75 | 73.33 | 2900 | 1.3 | | | | |
| | 44 | 72 | 60 | 63.33 | 2760 | 2.5 | | | | |
| | 53 | 60 | 50 | 52.48 | 2590 | 2.5 | KM0633 | MV7124 | KM0633 71B5/B14 | 7124 |
| | 22 | 144 | 60 | 63.33 | 3480 | 1.3 | | | | |
| | 27 | 119 | 50 | 52.48 | 3270 | 1.3 | KM0632 | MV7124 | KM0632 71B5/B14 | 7124 |
| | 23 | 140 | 60 | 60.50 | 3430 | 1.4 | | | | |
| | 29 | 113 | 50 | 48.71 | 3190 | 1.8 | | | | |
| | 36 | 91 | 40 | 39.29 | 2970 | 2.0 | | | | |
| | 46 | 70 | 30 | 30.31 | 2720 | 2.8 | | | | |
| | 57 | 57 | 25 | 24.44 | 2530 | 3.2 | | | | |
| | 69 | 47 | 20 | 20.25 | 2380 | 3.2 | | | | |
| | 95 | 34 | 15 | 14.67 | 2130 | 3.2 | | | | |
| | 14.9 | 219 | 60 | 60.50 | 3970 | 0.92 | KM0632 | MV8016 | KM0632 80B5/B14 | 8016 |
| | 18.5 | 176 | 50 | 48.71 | 3690 | 1.1 | | | | |
| | 23 | 142 | 40 | 39.29 | 3440 | 1.3 | | | | |
| | 30 | 109 | 30 | 30.31 | 3150 | 1.8 | | | | |
| | 37 | 88 | 25 | 24.44 | 2930 | 2.0 | | | | |
| | 44 | 73 | 20 | 20.25 | 2760 | 2.1 | | | | |
| | 61 | 53 | 15 | 14.67 | 2470 | 2.1 | | | | |
| | 71 | 46 | 12.5 | 12.67 | 2360 | 3.9 | | | | |
| | 86 | 38 | 10 | 10.50 | 2210 | 4.0 | | | | |
| | 118 | 27 | 7.5 | 7.60 | 1990 | 4.0 | | | | |
| | 9.4 | 338 | 300 | 297.21 | 6320 | 1.0 | KM0753 | MV6332 | KM0753 71B5/B14 | 7112 |
| | 11.6 | 274 | 250 | 240.89 | 5890 | 1.3 | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER




| P_{1n} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_{t2} [N] | fs |    | | | |
|------------------|------------------|--------------------|---------|--------|-----------------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-----------------|------|
| | | | Nominal | Actual | | | | | | |
| 0.37 | 14.0 | 228 | 200 | 200.66 | 5540 | 1.3 | KM0753 | MV6332 | KM0753 71B5/B14 | 7112 |
| | 18.5 | 172 | 150 | 151.20 | 5040 | 2.0 | | | | |
| | 22 | 143 | 125 | 125.95 | 4750 | 2.1 | | | | |
| | 28 | 113 | 100 | 99.22 | 4380 | 2.1 | | | | |
| | 37 | 86 | 75 | 75.45 | 4000 | 2.3 | | | | |
| | 45 | 71 | 60 | 62.43 | 3750 | 4.2 | | | | |
| | 57 | 56 | 50 | 49.18 | 3470 | 4.3 | | | | |
| | 9.3 | 343 | 150 | 151.20 | 6500 | 1.0 | KM0753 | MV7124 | KM0753 71B5/B14 | 7124 |
| | 11.1 | 286 | 125 | 125.95 | 5980 | 1.0 | | | | |
| | 14.1 | 225 | 100 | 99.22 | 5520 | 1.1 | | | | |
| | 18.6 | 171 | 75 | 75.45 | 5040 | 1.2 | | | | |
| | 22 | 142 | 60 | 62.43 | 4730 | 2.1 | | | | |
| | 28 | 112 | 50 | 49.18 | 4370 | 2.1 | | | | |
| | 24 | 138 | 60 | 59.44 | 4660 | 2.5 | KM0752 | MV7124 | KM0752 71B5/B14 | 7124 |
| | 29 | 112 | 50 | 48.18 | 4340 | 3.1 | | | | |
| | 35 | 93 | 40 | 40.13 | 4080 | 3.2 | | | | |
| | 14.4 | 221 | 60 | 62.43 | 5480 | 1.4 | KM0753 | MV8016 | KM0753 80B5/B14 | 8016 |
| | 18.3 | 174 | 50 | 49.18 | 5060 | 1.4 | | | | |
| | 15.1 | 215 | 60 | 59.44 | 5390 | 1.6 | KM0752 | MV8016 | KM0752 80B5/B14 | 8016 |
| | 18.7 | 174 | 50 | 48.18 | 5030 | 2.0 | | | | |
| | 22 | 145 | 40 | 40.13 | 4730 | 2.1 | | | | |
| | 30 | 109 | 30 | 30.24 | 4310 | 3.2 | | | | |
| | 36 | 91 | 25 | 25.19 | 4050 | 3.3 | | | | |
| | 45 | 72 | 20 | 19.84 | 3740 | 3.3 | | | | |
| | 60 | 55 | 15 | 15.09 | 3410 | 3.7 | | | | |
| | 9.5 | 335 | 300 | 295.18 | 7990 | 1.5 | KM0903 | MV6332 | KM0903 71B5/B14 | 7112 |
| | 11.6 | 274 | 250 | 240.89 | 7470 | 1.8 | | | | |
| | 14.0 | 228 | 200 | 200.66 | 7030 | 2.1 | | | | |
| | 18.5 | 172 | 150 | 151.20 | 6390 | 2.9 | | | | |
| | 22 | 143 | 125 | 125.95 | 6010 | 3.4 | | | | |
| | 28 | 113 | 100 | 99.22 | 5550 | 3.4 | | | | |
| | 37 | 86 | 75 | 75.45 | 5070 | 3.5 | | | | |
| | 4.7 | 671 | 300 | 295.18 | 8300 | 0.75 | KM0903 | MV7124 | KM0903 71B5/B14 | 7124 |
| | 5.8 | 547 | 250 | 240.89 | 8300 | 0.91 | | | | |
| | 7.0 | 456 | 200 | 200.66 | 8300 | 1.1 | | | | |
| | 9.3 | 343 | 150 | 151.20 | 8050 | 1.5 | | | | |
| | 11.1 | 286 | 125 | 125.95 | 7580 | 1.7 | | | | |
| | 14.1 | 225 | 100 | 99.22 | 7000 | 1.7 | | | | |
| | 18.6 | 171 | 75 | 75.45 | 6390 | 1.8 | | | | |
| | 22 | 142 | 60 | 62.43 | 6000 | 3.4 | | | | |

PERFORMANCE PARAMETER



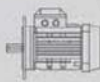
| P _{in} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.37 | 28 | 112 | 50 | 49.18 | 5540 | 3.4 | KM0903 | MV7124 | KM0903 | 71B5/B14 | 7124 | |
| | 24 | 137 | 60 | 59.04 | 5890 | 3.6 | KM0902 | MV7124 | KM0902 | 71B5/B14 | 7124 | |
| | 29 | 112 | 50 | 48.18 | 5500 | 4.5 | | | | | | |
| | 6.0 | 534 | 150 | 151.20 | 8300 | 0.94 | | | | | | |
| | 7.1 | 445 | 125 | 125.95 | 8300 | 1.1 | KM0903 | MV8016 | KM0903 | 80B5/B14 | 8016 | |
| | 9.1 | 351 | 100 | 99.22 | 8110 | 1.1 | | | | | | |
| | 11.9 | 267 | 75 | 75.45 | 7400 | 1.1 | | | | | | |
| | 14.4 | 221 | 60 | 62.43 | 6950 | 2.2 | | | | | | |
| | 18.3 | 174 | 50 | 49.18 | 6420 | 2.2 | | | | | | |
| | 15.2 | 213 | 60 | 59.04 | 6820 | 2.3 | KM0902 | MV8016 | KM0902 | 80B5/B14 | 8016 | |
| | 18.7 | 174 | 50 | 48.18 | 6370 | 2.9 | | | | | | |
| | 22 | 145 | 40 | 40.13 | 6000 | 3.3 | | | | | | |
| | 9.5 | 336 | 300 | 296.10 | 8880 | 2.2 | KM1103 | MV6332 | KM1103 | 71B5/B14 | 7112 | |
| | 11.5 | 277 | 250 | 244.29 | 8330 | 2.7 | | | | | | |
| | 13.6 | 234 | 200 | 206.29 | 7870 | 3.2 | | | | | | |
| | 18.3 | 174 | 150 | 153.33 | 7130 | 4.3 | | | | | | |
| | 4.7 | 673 | 300 | 296.10 | 10000 | 1.1 | | | | | | |
| | 5.7 | 555 | 250 | 244.29 | 10000 | 1.4 | KM1103 | MV7124 | KM1103 | 71B5/B14 | 7124 | |
| | 6.8 | 469 | 200 | 206.29 | 9920 | 1.6 | | | | | | |
| | 9.1 | 348 | 150 | 153.33 | 8980 | 2.2 | | | | | | |
| | 10.8 | 294 | 125 | 129.48 | 8490 | 2.5 | | | | | | |
| | 13.5 | 235 | 100 | 103.64 | 7880 | 2.8 | | | | | | |
| | 18.5 | 172 | 75 | 75.55 | 7090 | 3.0 | | | | | | |
| | 4.4 | 729 | 200 | 206.29 | 10000 | 1.0 | | | | | | |
| | 5.9 | 542 | 150 | 153.33 | 10000 | 1.4 | | | | | | |
| | 7.0 | 458 | 125 | 129.48 | 9840 | 1.6 | | | | | | |
| | 8.7 | 366 | 100 | 103.64 | 9130 | 1.8 | KM1103 | MV8016 | KM1103 | 80B5/B14 | 8016 | |
| | 11.9 | 267 | 75 | 75.55 | 8220 | 1.9 | | | | | | |
| | 14.0 | 227 | 60 | 64.18 | 7780 | 3.3 | | | | | | |
| | 17.5 | 182 | 50 | 51.37 | 7230 | 3.6 | | | | | | |
| | 15.2 | 214 | 60 | 59.22 | 7580 | 3.5 | KM1102 | MV8016 | KM1102 | 80B5/B14 | 8016 | |
| | 18.4 | 176 | 50 | 48.86 | 7110 | 4.2 | | | | | | |
| 0.55 | 45 | 105 | 60 | 62.36 | 2400 | 1.2 | KM0503 | MV7122 | KM0503 | 71B5/B14 | 7122 | |
| | 53 | 88 | 50 | 52.36 | 2270 | 1.1 | | | | | | |
| | 35 | 138 | 40 | 40.09 | 2610 | 0.94 | KM0502 | MV8014 | KM0502 | 80B5/B14 | 8014 | |
| | 48 | 101 | 30 | 29.33 | 2350 | 1.3 | | | | | | |
| | 58 | 83 | 25 | 24.07 | 2200 | 1.6 | | | | | | |
| | 69 | 70 | 20 | 20.21 | 2080 | 1.4 | | | | | | |
| | 94 | 51 | 15 | 14.92 | 1880 | 1.6 | | | | | | |
| | 112 | 43 | 12.5 | 12.47 | 1770 | 3.0 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER



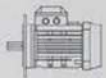
| P _{in} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{t2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|------|
| | | | Nominal | Actual | | | | | | | | |
| 0.55 | 134 | 36 | 10 | 10.47 | 1670 | 2.8 | KM0502 | MV8014 | KM0502 | 80B5/B14 | | 8014 |
| | 181 | 27 | 7.5 | 7.73 | 1510 | 3.0 | | | | | | |
| | 37 | 129 | 25 | 24.07 | 2550 | 1.0 | KM0502 | MV8026 | KM0502 | 80B5/B14 | 8026 | |
| | 45 | 109 | 20 | 20.21 | 2410 | 0.92 | | | | | | |
| | 60 | 80 | 15 | 14.92 | 2180 | 1.0 | | | | | | |
| | 72 | 67 | 12.5 | 12.47 | 2050 | 1.9 | | | | | | |
| | 86 | 56 | 10 | 10.47 | 1930 | 1.8 | | | | | | |
| | 116 | 42 | 7.5 | 7.73 | 1750 | 1.9 | | | | | | |
| | 23 | 206 | 125 | 122.22 | 3440 | 0.87 | KM0633 | MV7122 | KM0633 | 71B5/B14 | 7122 | |
| | 28 | 171 | 100 | 101.27 | 3230 | 0.88 | | | | | | |
| | 38 | 124 | 75 | 73.33 | 2900 | 0.9 | | | | | | |
| | 44 | 107 | 60 | 63.33 | 2760 | 1.7 | | | | | | |
| | 53 | 89 | 50 | 52.48 | 2590 | 1.7 | | | | | | |
| | 23 | 209 | 60 | 60.50 | 3430 | 0.96 | KM0632 | MV8014 | KM0632 | 80B5/B14 | 8014 | |
| | 29 | 168 | 50 | 48.71 | 3190 | 1.2 | | | | | | |
| | 36 | 136 | 40 | 39.29 | 2970 | 1.3 | | | | | | |
| | 46 | 105 | 30 | 30.31 | 2720 | 1.9 | | | | | | |
| | 57 | 84 | 25 | 24.44 | 2530 | 2.1 | | | | | | |
| | 69 | 70 | 20 | 20.25 | 2380 | 2.1 | | | | | | |
| | 95 | 51 | 15 | 14.67 | 2130 | 2.2 | | | | | | |
| | 110 | 44 | 12.5 | 12.67 | 2030 | 4.1 | | | | | | |
| | 133 | 36 | 10 | 10.50 | 1910 | 4.1 | | | | | | |
| | 184 | 26 | 7.5 | 7.60 | 1710 | 4.2 | | | | | | |
| | 23 | 216 | 40 | 39.29 | 3440 | 0.85 | KM0632 | MV8026 | KM0632 | 80B5/B14 | 8026 | |
| | 30 | 163 | 30 | 30.31 | 3150 | 1.2 | | | | | | |
| | 37 | 131 | 25 | 24.44 | 2930 | 1.4 | | | | | | |
| | 44 | 109 | 20 | 20.25 | 2760 | 1.4 | | | | | | |
| | 61 | 79 | 15 | 14.67 | 2470 | 4.4 | | | | | | |
| | 71 | 68 | 12.54 | 12.67 | 2360 | 2.6 | | | | | | |
| | 86 | 56 | 10 | 10.50 | 2210 | 2.7 | | | | | | |
| | 118 | 41 | 7.5 | 7.60 | 1990 | 2.7 | | | | | | |
| | 11.6 | 407 | 250 | 240.89 | 5890 | 0.86 | KM0753 | MV7122 | KM0753 | 71B5/B14 | 7122 | |
| | 14.0 | 339 | 200 | 200.66 | 5540 | 0.9 | | | | | | |
| | 18.5 | 255 | 150 | 151.20 | 5040 | 1.4 | | | | | | |
| | 22 | 213 | 125 | 125.95 | 4750 | 1.4 | | | | | | |
| | 28 | 168 | 100 | 99.22 | 4380 | 1.4 | | | | | | |
| | 37 | 127 | 75 | 75.45 | 4000 | 1.6 | | | | | | |
| | 45 | 105 | 60 | 62.43 | 3750 | 2.8 | | | | | | |
| | 57 | 83 | 50 | 49.18 | 3470 | 2.9 | | | | | | |
| | 18.6 | 255 | 75 | 75.45 | 5040 | 0.8 | KM0753 | MV8014 | KM0753 | 80B5/B14 | 8014 | |

PERFORMANCE PARAMETER

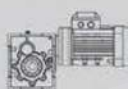
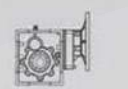
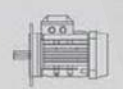
| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.55 | 22 | 211 | 60 | 62.43 | 4730 | 1.4 | KM0753 | MV8014 | KM0753 | 80B5/B14 | 8014 | |
| | 28 | 166 | 50 | 49.18 | 4370 | 1.4 | | | | | | |
| | 24 | 205 | 60 | 59.44 | 4660 | 1.7 | KM0752 | MV8014 | KM0752 | 80B5/B14 | 8014 | |
| | 29 | 166 | 50 | 48.18 | 4340 | 2.1 | | | | | | |
| | 35 | 139 | 40 | 40.13 | 4080 | 2.2 | | | | | | |
| | 46 | 104 | 30 | 30.24 | 3720 | 3.4 | | | | | | |
| | 56 | 87 | 25 | 25.19 | 3500 | 3.5 | | | | | | |
| | 71 | 68 | 20 | 19.84 | 3230 | 3.5 | | | | | | |
| | 93 | 52 | 15 | 15.09 | 2950 | 3.8 | | | | | | |
| | 14.4 | 328 | 60 | 62.43 | 5480 | 0.91 | KM0753 | MV8026 | KM0753 | 80B5/B14 | 8026 | |
| | 18.3 | 258 | 50 | 49.18 | 5060 | 0.93 | | | | | | |
| | 15.1 | 319 | 60 | 59.44 | 5390 | 1.1 | KM0752 | MV8026 | KM0752 | 80B5/B14 | 8026 | |
| | 18.7 | 259 | 50 | 48.18 | 5030 | 1.4 | | | | | | |
| | 22 | 215 | 40 | 40.13 | 4730 | 1.4 | | | | | | |
| | 30 | 162 | 30 | 30.24 | 4310 | 2.2 | | | | | | |
| | 36 | 135 | 25 | 25.19 | 4050 | 2.2 | | | | | | |
| | 45 | 107 | 20 | 19.84 | 3740 | 2.3 | | | | | | |
| | 60 | 81 | 15 | 15.09 | 3410 | 2.5 | | | | | | |
| | 9.5 | 498 | 300 | 295.18 | 7990 | 1.0 | KM0903 | MV7122 | KM0903 | 71B5/B14 | 7122 | |
| | 11.6 | 407 | 250 | 240.89 | 7470 | 1.2 | | | | | | |
| | 14.0 | 339 | 200 | 200.66 | 7030 | 1.4 | | | | | | |
| | 18.5 | 255 | 150 | 151.20 | 6390 | 2.0 | | | | | | |
| | 22 | 213 | 125 | 125.95 | 6010 | 2.3 | | | | | | |
| | 28 | 168 | 100 | 99.22 | 5550 | 2.3 | | | | | | |
| | 37 | 127 | 75 | 75.45 | 5070 | 2.4 | | | | | | |
| | 45 | 105 | 60 | 62.43 | 4760 | 4.6 | KM0903 | MV8014 | KM0903 | 80B5/B14 | 8014 | |
| | 57 | 83 | 50 | 49.18 | 4390 | 4.6 | | | | | | |
| | 9.3 | 511 | 150 | 151.20 | 8050 | 1.0 | | | | | | |
| | 11.1 | 425 | 125 | 125.95 | 7580 | 1.1 | | | | | | |
| | 14.1 | 335 | 100 | 99.22 | 7000 | 1.1 | | | | | | |
| | 18.6 | 255 | 75 | 75.45 | 6390 | 1.2 | | | | | | |
| | 22 | 211 | 60 | 62.43 | 6000 | 2.3 | | | | | | |
| | 28 | 166 | 50 | 49.18 | 5540 | 2.3 | KM0902 | MV8014 | KM0902 | 80B5/B14 | 8014 | |
| | 24 | 204 | 60 | 59.04 | 5890 | 2.5 | | | | | | |
| | 29 | 166 | 50 | 48.18 | 5500 | 3.0 | | | | | | |
| | 35 | 139 | 40 | 40.13 | 5170 | 3.5 | | | | | | |
| | 46 | 104 | 30 | 30.24 | 4710 | 4.8 | KM0903 | MV8026 | KM0903 | 80B5/B14 | 8026 | |
| | 14.4 | 328 | 60 | 62.43 | 6950 | 1.5 | | | | | | |
| | 18.3 | 258 | 50 | 49.18 | 6420 | 1.5 | | | | | | |
| | 15.2 | 317 | 60 | 59.04 | 6820 | 1.6 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

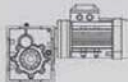


| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | fs |  | |  | |  | |
|------------------|------------------|--------------------|---------|--------|--------------|------|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.55 | 18.7 | 259 | 50 | 48.18 | 6370 | 1.9 | KM0902 | MV8026 | KM0902 | 80B5/B14 | 8026 | |
| | 22 | 215 | 40 | 40.13 | 6000 | 2.2 | | | | | | |
| | 30 | 162 | 30 | 30.24 | 5460 | 3.1 | | | | | | |
| | 36 | 135 | 25 | 25.19 | 5130 | 3.5 | | | | | | |
| | 45 | 107 | 20 | 19.84 | 4740 | 3.6 | | | | | | |
| | 60 | 81 | 15 | 15.09 | 4330 | 3.7 | | | | | | |
| | 9.5 | 500 | 300 | 296.10 | 8880 | 1.5 | KM1103 | MV7122 | KM1103 | 71B5/B14 | 7122 | |
| | 11.5 | 412 | 250 | 244.29 | 8330 | 1.8 | | | | | | |
| | 13.6 | 348 | 200 | 206.29 | 7870 | 2.2 | | | | | | |
| | 18.3 | 259 | 150 | 153.33 | 7130 | 2.9 | | | | | | |
| | 22 | 219 | 125 | 129.48 | 6740 | 3.4 | | | | | | |
| | 27 | 175 | 100 | 103.64 | 6260 | 3.7 | | | | | | |
| | 37 | 128 | 75 | 75.55 | 5630 | 4.1 | KM1103 | MV8014 | KM1103 | 80B5/B14 | 8014 | |
| | 5.7 | 825 | 250 | 244.29 | 10000 | 0.91 | | | | | | |
| | 6.8 | 697 | 200 | 206.29 | 9920 | 1.1 | | | | | | |
| | 9.1 | 518 | 150 | 153.33 | 8980 | 1.4 | | | | | | |
| | 10.8 | 437 | 125 | 129.48 | 8490 | 1.7 | | | | | | |
| | 13.5 | 350 | 100 | 103.64 | 7880 | 1.9 | | | | | | |
| | 18.5 | 255 | 75 | 75.55 | 7090 | 2.0 | KM1102 | MV8014 | KM1102 | 80B5/B14 | 8014 | |
| | 22 | 217 | 60 | 64.18 | 6720 | 3.5 | | | | | | |
| | 27 | 173 | 50 | 51.37 | 6240 | 3.7 | | | | | | |
| | 24 | 204 | 60 | 59.22 | 6540 | 3.7 | | | | | | |
| | 29 | 169 | 50 | 48.86 | 6130 | 4.4 | | | | | | |
| | 5.9 | 805 | 150 | 153.33 | 10000 | 0.93 | | | | | | |
| | 7.0 | 680 | 125 | 129.48 | 9840 | 1.1 | KM1103 | MV8026 | KM1103 | 80B5/B14 | 8026 | |
| | 8.7 | 544 | 100 | 103.64 | 9130 | 1.2 | | | | | | |
| | 11.9 | 397 | 75 | 75.55 | 8220 | 1.3 | | | | | | |
| | 14.0 | 337 | 60 | 64.18 | 7780 | 2.2 | | | | | | |
| | 17.5 | 270 | 50 | 51.37 | 7230 | 2.4 | | | | | | |
| | 15.2 | 318 | 60 | 59.22 | 7580 | 2.4 | | | | | | |
| | 18.4 | 262 | 50 | 48.86 | 7110 | 2.9 | KM1102 | MV8026 | KM1102 | 80B5/B14 | 8026 | |
| | 22 | 222 | 40 | 41.26 | 6720 | 3.4 | | | | | | |
| | 29 | 165 | 30 | 30.67 | 6090 | 4.6 | | | | | | |
| | | | | | | | | | | | | |
| 0.75 | 48 | 138 | 30 | 29.33 | 2350 | 0.94 | KM0502 | MV8024 | KM0502 | 80B5/B14 | 8024 | |
| | 58 | 113 | 25 | 24.07 | 2200 | 1.1 | | | | | | |
| | 69 | 95 | 20 | 20.21 | 2080 | 1.1 | | | | | | |
| | 94 | 70 | 15 | 14.92 | 1880 | 1.1 | | | | | | |
| | 112 | 59 | 12.5 | 12.47 | 1770 | 2.2 | | | | | | |
| | 134 | 49 | 10 | 10.47 | 1670 | 2.0 | | | | | | |
| | 181 | 36 | 7.5 | 7.73 | 1510 | 2.2 | | | | | | |

PERFORMANCE PARAMETER

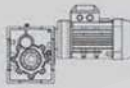

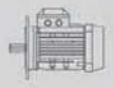
| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.75 | 72 | 91 | 12.5 | 12.47 | 2050 | 1.4 | KM0502 | MV90S6 | KM0502 | 90B5/B14 | 90S6 | |
| | 86 | 77 | 10 | 10.47 | 1930 | 1.3 | | | | | | |
| | 116 | 57 | 7.5 | 7.73 | 1750 | 1.4 | | | | | | |
| | 44 | 146 | 60 | 63.33 | 2760 | 1.2 | KM0633 | MV8012 | KM0633 | 80B5/B14 | 8012 | |
| | 53 | 121 | 50 | 52.48 | 2590 | 1.2 | | | | | | |
| | 29 | 229 | 50 | 48.71 | 3190 | 0.87 | KM0632 | MV8024 | KM0632 | 80B5/B14 | 8024 | |
| | 36 | 185 | 40 | 39.29 | 2970 | 0.97 | | | | | | |
| | 46 | 143 | 30 | 30.31 | 2720 | 1.4 | | | | | | |
| | 57 | 115 | 25 | 24.44 | 2530 | 1.6 | | | | | | |
| | 69 | 95 | 20 | 20.25 | 2380 | 1.6 | | | | | | |
| | 95 | 69 | 15 | 14.67 | 2130 | 1.6 | | | | | | |
| | 110 | 60 | 12.5 | 12.67 | 2030 | 3.0 | | | | | | |
| | 133 | 49 | 10 | 10.50 | 1910 | 3.0 | | | | | | |
| | 184 | 36 | 7.5 | 7.60 | 1710 | 3.1 | | | | | | |
| | 30 | 222 | 30 | 30.31 | 3150 | 0.9 | KM0632 | MV90S6 | KM0632 | 90B5/B14 | 90S6 | |
| | 37 | 179 | 25 | 24.44 | 2930 | 1.0 | | | | | | |
| | 44 | 148 | 20 | 20.25 | 2760 | 1.0 | | | | | | |
| | 61 | 107 | 15 | 14.67 | 2470 | 1.0 | | | | | | |
| | 71 | 93 | 12.5 | 12.67 | 2360 | 1.9 | | | | | | |
| | 86 | 77 | 10 | 10.50 | 2210 | 2.0 | | | | | | |
| | 118 | 56 | 7.5 | 7.60 | 1990 | 2.0 | | | | | | |
| | 18.5 | 348 | 150 | 151.20 | 5040 | 1.0 | KM0753 | MV8012 | KM0753 | 80B5/B14 | 8012 | |
| | 22 | 290 | 125 | 125.95 | 4750 | 1.0 | | | | | | |
| | 28 | 228 | 100 | 99.22 | 4380 | 1.1 | | | | | | |
| | 37 | 174 | 75 | 75.45 | 4000 | 1.2 | | | | | | |
| | 45 | 144 | 60 | 62.43 | 3750 | 2.1 | | | | | | |
| | 57 | 113 | 50 | 49.18 | 3470 | 2.1 | | | | | | |
| | 22 | 287 | 60 | 62.43 | 4730 | 1.0 | KM0753 | MV8024 | KM0753 | 80B5/B14 | 8024 | |
| | 28 | 226 | 50 | 49.18 | 4370 | 1.1 | | | | | | |
| | 24 | 280 | 60 | 59.44 | 4660 | 1.3 | KM0752 | MV8024 | KM0752 | 80B5/B14 | 8024 | |
| | 29 | 227 | 50 | 48.18 | 4340 | 1.5 | | | | | | |
| | 35 | 189 | 40 | 40.13 | 4080 | 1.6 | | | | | | |
| | 46 | 142 | 30 | 30.24 | 3720 | 2.5 | | | | | | |
| | 56 | 119 | 25 | 25.19 | 3500 | 2.5 | | | | | | |
| | 71 | 93 | 20 | 19.84 | 3230 | 2.6 | | | | | | |
| | 93 | 71 | 15 | 15.09 | 2950 | 2.8 | | | | | | |
| | 18.7 | 353 | 50 | 48.18 | 5030 | 1.0 | KM0752 | MV90S6 | KM0752 | 90B5/B14 | 90S6 | |
| | 22 | 294 | 40 | 40.13 | 4730 | 1.0 | | | | | | |
| | 30 | 221 | 30 | 30.24 | 4310 | 1.6 | | | | | | |
| | 36 | 184 | 25 | 25.19 | 4050 | 1.6 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

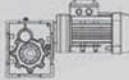


| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | fs |  | |  | |  | |
|------------------|------------------|--------------------|---------|--------|--------------|------|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.75 | 45 | 145 | 20 | 19.84 | 3740 | 1.7 | KM0752 | MV90S6 | KM0752 | 90B5/B14 | 90S6 | |
| | 60 | 110 | 15 | 15.09 | 3410 | 1.8 | | | | | | |
| | 72 | 91 | 12.5 | 12.49 | 3210 | 3.3 | | | | | | |
| | 91 | 72 | 10 | 9.84 | 2960 | 3.3 | | | | | | |
| | 120 | 55 | 7.5 | 7.48 | 2700 | 3.7 | | | | | | |
| | 11.6 | 555 | 250 | 240.89 | 7470 | 0.9 | KM0903 | MV8012 | KM0903 | 80B5/B14 | 8012 | |
| | 14.0 | 462 | 200 | 200.66 | 7030 | 1.0 | | | | | | |
| | 18.5 | 348 | 150 | 151.20 | 6390 | 1.4 | | | | | | |
| | 22 | 290 | 125 | 125.95 | 6010 | 1.7 | | | | | | |
| | 28 | 228 | 100 | 99.22 | 5550 | 1.7 | | | | | | |
| | 37 | 174 | 75 | 75.45 | 5070 | 1.7 | | | | | | |
| | 45 | 144 | 60 | 62.43 | 4760 | 3.3 | | | | | | |
| | 57 | 113 | 50 | 49.18 | 4390 | 3.4 | | | | | | |
| | 11.1 | 580 | 125 | 125.95 | 7580 | 0.83 | KM0903 | MV8024 | KM0903 | 80B5/B14 | 8024 | |
| | 14.1 | 457 | 100 | 99.22 | 7000 | 0.83 | | | | | | |
| | 18.6 | 247 | 75 | 75.45 | 6390 | 0.86 | | | | | | |
| | 22 | 287 | 60 | 62.43 | 6000 | 1.7 | | | | | | |
| | 28 | 226 | 50 | 49.18 | 5540 | 1.7 | | | | | | |
| | 24 | 278 | 60 | 59.04 | 5890 | 1.8 | KM0902 | MV8024 | KM0902 | 80B5/B14 | 8024 | |
| | 29 | 227 | 50 | 48.18 | 5500 | 2.2 | | | | | | |
| | 35 | 189 | 40 | 40.13 | 5170 | 2.5 | | | | | | |
| | 46 | 142 | 30 | 30.24 | 4710 | 3.5 | | | | | | |
| | 56 | 119 | 25 | 25.19 | 4430 | 4.0 | | | | | | |
| | 71 | 93 | 20 | 19.84 | 4090 | 4.1 | | | | | | |
| | 93 | 71 | 15 | 15.09 | 3730 | 4.2 | | | | | | |
| | 14.4 | 447 | 60 | 62.43 | 6950 | 1.1 | KM0903 | MV90S6 | KM0903 | 90B5/B14 | 90S6 | |
| | 18.3 | 352 | 50 | 49.18 | 6420 | 1.1 | | | | | | |
| | 15.2 | 432 | 60 | 59.04 | 6820 | 1.2 | KM0902 | MV90S6 | KM0902 | 90B5/B14 | 90S6 | |
| | 18.7 | 353 | 50 | 48.18 | 6370 | 1.4 | | | | | | |
| | 22 | 294 | 40 | 40.13 | 6000 | 1.6 | | | | | | |
| | 30 | 221 | 30 | 30.24 | 5460 | 2.3 | | | | | | |
| | 36 | 184 | 25 | 25.19 | 5130 | 2.6 | | | | | | |
| | 45 | 145 | 20 | 19.84 | 4740 | 2.6 | | | | | | |
| | 60 | 110 | 15 | 15.09 | 4330 | 2.7 | | | | | | |
| | 9.5 | 682 | 300 | 296.10 | 8880 | 1.1 | KM1103 | MV8012 | KM1103 | 80B5/B14 | 8012 | |
| | 11.5 | 562 | 250 | 244.29 | 8330 | 1.3 | | | | | | |
| | 13.6 | 475 | 200 | 206.29 | 7870 | 1.6 | | | | | | |
| | 18.3 | 353 | 150 | 153.33 | 7130 | 2.1 | | | | | | |
| | 22 | 298 | 125 | 129.48 | 6740 | 2.5 | | | | | | |
| | 27 | 239 | 100 | 103.64 | 6260 | 2.7 | | | | | | |

PERFORMANCE PARAMETER

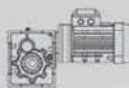

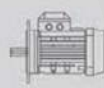
| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  | |  | |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 0.75 | 37 | 174 | 75 | 75.55 | 5630 | 3.0 | KM1103 | Mv8012 | KM1103 | 80B5/B14 | 8012 | |
| | 9.1 | 706 | 150 | 153.33 | 8980 | 1.1 | KM1103 | MV8024 | KM1103 | 80B5/B14 | 8024 | |
| | 10.8 | 596 | 125 | 129.48 | 8490 | 1.3 | | | | | | |
| | 13.5 | 477 | 100 | 103.64 | 7880 | 1.4 | | | | | | |
| | 18.5 | 348 | 75 | 75.55 | 7090 | 1.5 | | | | | | |
| | 22 | 296 | 60 | 64.18 | 6720 | 2.5 | | | | | | |
| | 27 | 237 | 50 | 51.37 | 6240 | 2.7 | | | | | | |
| | 24 | 279 | 60 | 59.22 | 6540 | 2.7 | KM1102 | MV8024 | KM1102 | 80B5/B14 | 8024 | |
| | 29 | 230 | 50 | 48.86 | 6130 | 3.3 | | | | | | |
| | 34 | 194 | 40 | 41.26 | 5800 | 3.9 | | | | | | |
| | 8.7 | 742 | 100 | 103.64 | 9130 | 0.88 | KM1103 | MV90S6 | KM1103 | 90B5/B14 | 90S6 | |
| | 11.9 | 541 | 75 | 75.55 | 8220 | 0.96 | | | | | | |
| | 14.0 | 460 | 60 | 64.18 | 7780 | 1.6 | | | | | | |
| | 17.5 | 368 | 50 | 51.37 | 7230 | 1.8 | | | | | | |
| | 15.2 | 434 | 60 | 59.22 | 7580 | 1.7 | | | | | | |
| | 18.4 | 358 | 50 | 48.86 | 7110 | 2.1 | KM1102 | MV90S6 | KM1102 | 90B5/B14 | 90S6 | |
| | 22 | 302 | 40 | 41.26 | 6720 | 2.5 | | | | | | |
| | 29 | 225 | 30 | 30.67 | 6090 | 3.3 | | | | | | |
| | 35 | 190 | 25 | 25.90 | 5750 | 4.0 | | | | | | |
| | 43 | 152 | 20 | 20.73 | 5340 | 4.3 | | | | | | |
| 1.1 | 112 | 86 | 12.5 | 12.47 | 1770 | 1.5 | KM0502 | MV90S4 | KM0502 | 90B5/B14 | 90S4 | |
| | 134 | 72 | 10 | 10.47 | 1670 | 1.4 | | | | | | |
| | 181 | 53 | 7.5 | 7.73 | 1510 | 1.5 | | | | | | |
| | 72 | 134 | 12.5 | 12.47 | 2050 | 0.97 | KM0502 | MV90L6 | KM0502 | 90B5/B14 | 90L6 | |
| | 86 | 112 | 10 | 10.47 | 1930 | 0.89 | | | | | | |
| | 116 | 83 | 7.5 | 7.73 | 1750 | 0.96 | | | | | | |
| | 46 | 209 | 30 | 30.31 | 2720 | 0.96 | KM0632 | MV90S4 | KM0632 | 90B5/B14 | 90S4 | |
| | 57 | 169 | 25 | 24.44 | 2530 | 1.1 | | | | | | |
| | 69 | 140 | 20 | 20.25 | 2380 | 1.1 | | | | | | |
| | 95 | 101 | 15 | 14.67 | 2130 | 1.1 | | | | | | |
| | 110 | 87 | 12.5 | 12.67 | 2030 | 2.1 | | | | | | |
| | 133 | 72 | 10 | 10.50 | 1910 | 2.1 | | | | | | |
| | 184 | 52 | 7.5 | 7.60 | 1710 | 2.1 | | | | | | |
| | 71 | 136 | 12.5 | 12.67 | 2360 | 1.3 | KM0632 | MV90L6 | KM0632 | 90B5/B14 | 90L6 | |
| | 86 | 113 | 10 | 10.50 | 2210 | 1.3 | | | | | | |
| | 118 | 82 | 7.5 | 7.60 | 1990 | 1.3 | | | | | | |
| | 45 | 211 | 60 | 62.43 | 3750 | 1.4 | KM0753 | Mv8022 | KM0753 | 80B5/B14 | 8022 | |
| | 57 | 166 | 50 | 49.18 | 3470 | 1.4 | | | | | | |
| | 24 | 410 | 60 | 59.44 | 4660 | 0.85 | KM0752 | MV90S4 | KM0752 | 90B5/B14 | 90S4 | |
| | 29 | 333 | 50 | 48.18 | 4340 | 1.1 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

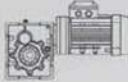


| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i Nominal | i Actual | F_2 [N] | f_s |  |  |  |
|------------------|------------------|--------------------|--------------|-------------|--------------|-------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 1.1 | 35 | 277 | 40 | 40.13 | 4080 | 1.1 | KM0752 MV90S4 | KM0752 90B5/B14 | 90S4 |
| | 46 | 209 | 30 | 30.24 | 3720 | 1.7 | | | |
| | 56 | 174 | 25 | 25.19 | 3500 | 1.7 | | | |
| | 71 | 137 | 20 | 19.84 | 3230 | 1.8 | | | |
| | 93 | 104 | 15 | 15.09 | 2950 | 1.9 | | | |
| | 112 | 86 | 12.5 | 12.49 | 2770 | 3.5 | | | |
| | 142 | 68 | 10 | 9.84 | 2550 | 3.5 | | | |
| | 187 | 52 | 7.5 | 7.48 | 2330 | 3.9 | | | |
| | 30 | 325 | 30 | 30.24 | 4310 | 1.1 | KM0752 MV90L6 | KM0752 90B5/B14 | 90L6 |
| | 36 | 271 | 25 | 25.19 | 4050 | 1.1 | | | |
| | 45 | 213 | 10 | 19.84 | 3740 | 1.1 | | | |
| | 60 | 162 | 15 | 15.09 | 3410 | 1.2 | | | |
| | 72 | 134 | 12.5 | 12.49 | 3210 | 2.2 | | | |
| | 91 | 106 | 10 | 9.84 | 2960 | 2.3 | | | |
| | 120 | 80 | 7.5 | 7.48 | 2700 | 2.5 | | | |
| | 18.5 | 511 | 150 | 151.20 | 6390 | 1.0 | KM0903 MV8022 | KM0903 80B5/B14 | 8022 |
| | 22 | 425 | 125 | 125.95 | 6010 | 1.1 | | | |
| | 28 | 335 | 100 | 99.22 | 5550 | 1.1 | | | |
| | 37 | 255 | 75 | 75.45 | 5070 | 1.2 | | | |
| | 45 | 211 | 60 | 62.43 | 4760 | 2.3 | | | |
| | 57 | 166 | 50 | 49.18 | 4390 | 2.3 | | | |
| | 22 | 422 | 60 | 62.43 | 6000 | 1.1 | | | |
| | 28 | 332 | 50 | 49.18 | 5540 | 1.1 | | | |
| | 24 | 408 | 60 | 59.04 | 5890 | 1.2 | KM0902 MV90S4 | KM0902 90B5/B14 | 90S4 |
| | 29 | 333 | 50 | 48.18 | 5500 | 1.5 | | | |
| | 35 | 277 | 40 | 40.13 | 5170 | 1.7 | | | |
| | 46 | 209 | 30 | 30.24 | 4710 | 2.4 | | | |
| | 56 | 174 | 25 | 25.19 | 4430 | 2.8 | | | |
| | 71 | 137 | 20 | 19.84 | 4090 | 2.8 | | | |
| | 93 | 104 | 15 | 15.09 | 3730 | 2.9 | | | |
| | 15.2 | 634 | 60 | 59.04 | 6820 | 0.8 | KM0902 MV90L6 | KM0902 90B5/B14 | 90L6 |
| | 18.7 | 517 | 50 | 48.18 | 6370 | 0.97 | | | |
| | 22 | 431 | 40 | 40.13 | 6000 | 1.1 | | | |
| | 30 | 325 | 30 | 30.24 | 5460 | 1.5 | | | |
| | 36 | 271 | 25 | 25.19 | 5130 | 1.8 | | | |
| | 45 | 213 | 20 | 19.84 | 4740 | 1.8 | | | |
| | 60 | 162 | 15 | 15.09 | 4330 | 1.9 | | | |
| | 72 | 134 | 12.5 | 12.49 | 4060 | 3.6 | | | |
| | 91 | 106 | 10 | 9.84 | 3750 | 3.6 | | | |
| | 120 | 80 | 7.5 | 7.48 | 3420 | 3.7 | | | |

PERFORMANCE PARAMETER

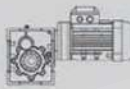

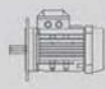
| P _{1n} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F _{r2} [N] | fs |  |  |  | |
|-------------------------|---------------------------|---------------------------|---------|--------|------------------------|------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------|
| | | | Nominal | Actual | | | | | | |
| 1.1 | 11.5 | 825 | 250 | 244.29 | 8330 | 0.91 | KM1103 | MV8022 | KM1103 80B5/B14 | 8022 |
| | 13.6 | 697 | 200 | 206.29 | 7870 | 1.1 | | | | |
| | 18.3 | 518 | 150 | 153.33 | 7130 | 1.4 | | | | |
| | 22 | 437 | 125 | 129.48 | 6740 | 1.7 | | | | |
| | 27 | 350 | 100 | 103.64 | 6260 | 1.9 | | | | |
| | 37 | 255 | 75 | 75.55 | 5630 | 2.0 | | | | |
| | 44 | 217 | 60 | 64.18 | 5330 | 3.5 | | | | |
| | 55 | 173 | 50 | 51.37 | 4950 | 3.7 | | | | |
| | 10.8 | 874 | 125 | 129.48 | 8490 | 0.86 | KM1103 | MV90S4 | KM1103 90B5/B14 | 90S4 |
| | 13.5 | 700 | 100 | 103.64 | 7880 | 0.93 | | | | |
| | 18.5 | 510 | 75 | 75.55 | 7090 | 1.0 | | | | |
| | 22 | 433 | 60 | 64.18 | 6720 | 1.7 | | | | |
| | 27 | 347 | 50 | 51.37 | 6240 | 1.9 | | | | |
| | 24 | 409 | 60 | 59.22 | 6540 | 1.8 | KM1102 | MV90S4 | KM1102 90B5/B14 | 90S4 |
| | 29 | 337 | 50 | 48.86 | 6130 | 2.2 | | | | |
| | 34 | 285 | 40 | 41.26 | 5800 | 2.6 | | | | |
| | 46 | 212 | 30 | 30.67 | 5250 | 3.5 | | | | |
| | 54 | 179 | 25 | 25.90 | 4960 | 4.2 | | | | |
| | 68 | 143 | 20 | 20.73 | 4610 | 4.5 | | | | |
| | 14.0 | 674 | 60 | 64.18 | 7780 | 1.1 | KM1103 | MV90L6 | KM1103 90B5/B14 | 90L6 |
| | 17.5 | 540 | 50 | 51.37 | 7230 | 1.2 | | | | |
| | 15.2 | 636 | 60 | 59.22 | 7580 | 1.2 | KM1102 | MV90L6 | KM1102 90B5/B14 | 90L6 |
| | 18.4 | 525 | 50 | 48.86 | 7110 | 1.4 | | | | |
| | 22 | 443 | 40 | 41.26 | 6720 | 1.7 | | | | |
| | 29 | 329 | 30 | 30.67 | 6090 | 2.3 | | | | |
| | 35 | 278 | 25 | 25.90 | 5750 | 2.7 | | | | |
| | 43 | 223 | 20 | 20.73 | 5340 | 2.9 | | | | |
| | 60 | 162 | 15 | 15.11 | 4810 | 3.2 | | | | |
| 1.5 | 112 | 117 | 12.5 | 12.47 | 1770 | 1.1 | KM0502 | MV90L4 | KM0502 90B5/B14 | 90L4 |
| | 134 | 99 | 10 | 10.47 | 1670 | 1.0 | | | | |
| | 181 | 73 | 7.5 | 7.73 | 1510 | 1.1 | | | | |
| | 57 | 230 | 25 | 24.44 | 2530 | 0.8 | KM0632 | MV90L4 | KM0632 90B5/B14 | 90L4 |
| | 69 | 191 | 20 | 20.25 | 2380 | 0.8 | | | | |
| | 95 | 138 | 15 | 14.67 | 2130 | 0.8 | | | | |
| | 110 | 119 | 12.5 | 12.67 | 2030 | 1.5 | | | | |
| | 133 | 99 | 10 | 10.50 | 1910 | 1.5 | | | | |
| | 184 | 72 | 7.5 | 7.60 | 1710 | 1.5 | | | | |
| | 45 | 287 | 60 | 62.43 | 3750 | 1.0 | KM0753 | MV90S2 | KM0753 90B5/B14 | 90S2 |
| | 57 | 226 | 50 | 49.18 | 3470 | 1.1 | | | | |
| | 29 | 454 | 50 | 48.18 | 4340 | 0.77 | | | | |
| | | | | | | | KM0752 | | KM0752 90B5/B14 | |
| | | | | | | | MV90L4 | | 90L4 | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

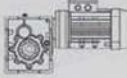


| P_{1n} [kW] | n_2 [r/min] | M_{2max} [Nm] | i Nominal | i Actual | F_2 [N] | f_s |  |  |  | |
|------------------|------------------|--------------------|----------------|---------------|--------------|-------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------|
| 1.5 | 35 | 378 | 40 | 40.13 | 4080 | 0.79 | KM0752 | MV90L4 | KM0752 90B5/B14 | 90L4 |
| | 46 | 285 | 30 | 30.24 | 3720 | 1.2 | | | | |
| | 56 | 237 | 25 | 25.19 | 3500 | 1.3 | | | | |
| | 71 | 187 | 20 | 19.84 | 3230 | 1.3 | | | | |
| | 93 | 142 | 15 | 15.09 | 2950 | 1.4 | | | | |
| | 112 | 118 | 12.5 | 12.49 | 2770 | 2.6 | | | | |
| | 142 | 93 | 10 | 9.84 | 2550 | 2.6 | | | | |
| | 187 | 70 | 7.5 | 7.48 | 2330 | 2.8 | | | | |
| | 45 | 291 | 20 | 19.84 | 3740 | 0.83 | KM0752 | MV100L6 | KM0752 100B5/B14 | 100L6 |
| | 60 | 221 | 15 | 15.09 | 3410 | 0.91 | | | | |
| | 72 | 183 | 12.5 | 12.49 | 3210 | 1.6 | | | | |
| | 91 | 144 | 10 | 9.84 | 2960 | 1.7 | | | | |
| | 120 | 110 | 7.5 | 7.48 | 2700 | 1.8 | | | | |
| | 22 | 580 | 125 | 125.95 | 6010 | 0.83 | KM0903 | MV90S2 | KM0903 90B5/B14 | 90S2 |
| | 28 | 457 | 100 | 99.22 | 5550 | 0.85 | | | | |
| | 37 | 347 | 75 | 75.45 | 5070 | 0.86 | | | | |
| | 45 | 287 | 60 | 62.43 | 4760 | 1.7 | | | | |
| | 57 | 226 | 50 | 49.18 | 4390 | 1.7 | | | | |
| | 24 | 556 | 60 | 59.04 | 5890 | 0.9 | KM0902 | MV90L4 | KM0902 90B5/B14 | 90L4 |
| | 29 | 454 | 50 | 48.18 | 5500 | 1.1 | | | | |
| | 35 | 378 | 40 | 40.13 | 5170 | 1.3 | | | | |
| | 46 | 285 | 30 | 30.24 | 4710 | 1.8 | | | | |
| | 56 | 237 | 25 | 25.19 | 4430 | 2.0 | | | | |
| | 71 | 187 | 20 | 19.84 | 4090 | 2.0 | | | | |
| | 93 | 142 | 15 | 15.09 | 3730 | 2.1 | | | | |
| | 112 | 118 | 12.5 | 12.49 | 3510 | 4.1 | | | | |
| | 142 | 93 | 10 | 9.84 | 3240 | 4.1 | | | | |
| | 187 | 70 | 7.5 | 7.48 | 2950 | 4.3 | | | | |
| | 30 | 443 | 30 | 30.24 | 5460 | 1.1 | KM0902 | MV100L6 | KM0902 100B5/B14 | 100L6 |
| | 36 | 369 | 25 | 25.19 | 5130 | 1.3 | | | | |
| | 45 | 291 | 20 | 19.84 | 4740 | 1.3 | | | | |
| | 60 | 221 | 15 | 15.09 | 4330 | 1.4 | | | | |
| | 72 | 183 | 12.5 | 12.49 | 4060 | 2.6 | | | | |
| | 91 | 144 | 10 | 9.84 | 3750 | 2.6 | | | | |
| | 120 | 110 | 7.5 | 7.48 | 3420 | 2.7 | | | | |
| | 18.3 | 706 | 150 | 153.33 | 7130 | 1.1 | KM1103 | MV90S2 | KM1103 90B5/B14 | 90S2 |
| | 22 | 596 | 125 | 129.48 | 6740 | 1.3 | | | | |
| | 27 | 477 | 100 | 103.64 | 6260 | 1.4 | | | | |
| | 37 | 348 | 75 | 75.55 | 5630 | 1.5 | | | | |
| | 44 | 296 | 60 | 64.18 | 5330 | 2.5 | | | | |

PERFORMANCE PARAMETER




| P_{1n} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | f_s |  | |  | |  | |
|------------------|------------------|--------------------|---------|--------|--------------|-------|-----------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|--|
| | | | Nominal | Actual | | | | | | | | |
| 1.5 | 55 | 237 | 50 | 51.37 | 4950 | 2.7 | KM1103 | MV90S2 | KM1103 | 90B5/B14 | 90S2 | |
| | 22 | 591 | 60 | 64.18 | 6720 | 1.3 | KM1103 | MV90L4 | KM1103 | 90B5/B14 | 90L4 | |
| | 27 | 473 | 50 | 51.37 | 6240 | 1.4 | | | | | | |
| | 24 | 557 | 60 | 59.22 | 6540 | 1.3 | | | | | | |
| | 29 | 460 | 50 | 48.86 | 6130 | 1.6 | | | | | | |
| | 34 | 388 | 40 | 41.26 | 5800 | 1.9 | | | | | | |
| | 46 | 289 | 30 | 30.67 | 5250 | 2.6 | KM1102 | MV90L4 | KM1102 | BKM110B | 90L4 | |
| | 54 | 244 | 25 | 25.90 | 4960 | 3.1 | | | | | | |
| | 68 | 195 | 20 | 20.73 | 4610 | 3.3 | | | | | | |
| | 93 | 142 | 15 | 15.11 | 4150 | 3.7 | | | | | | |
| | 15.2 | 867 | 60 | 59.22 | 7580 | 0.86 | | | | | | |
| | 18.4 | 715 | 50 | 48.86 | 7110 | 1.0 | | | | | | |
| | 22 | 604 | 40 | 41.26 | 6720 | 1.2 | | | | | | |
| | 29 | 449 | 30 | 30.67 | 6090 | 1.7 | | | | | | |
| | 35 | 379 | 25 | 25.90 | 5750 | 2.0 | | | | | | |
| | 43 | 304 | 20 | 20.73 | 5340 | 2.1 | KM1102 | MV100L6 | KM1102 | 100B5/B14 | 100L6 | |
| | 60 | 221 | 16 | 15.11 | 4810 | 2.4 | | | | | | |
| | 70 | 188 | 12.5 | 12.84 | 4550 | 4.0 | | | | | | |
| 2.2 | 88 | 150 | 10 | 10.27 | 4220 | 4.3 | | | | | | |
| | 120 | 110 | 7.5 | 7.49 | 3800 | 4.7 | | | | | | |
| | 46 | 418 | 30 | 30.24 | 3720 | 0.84 | | | | | | |
| | 56 | 348 | 25 | 25.19 | 3500 | 0.86 | | | | | | |
| | 71 | 274 | 20 | 19.84 | 3230 | 0.88 | | | | | | |
| | 93 | 208 | 15 | 15.09 | 2950 | 0.96 | KM0752 | MV100L1-4 | KM0752 | 100B5/B14 | 100L1-4 | |
| | 112 | 172 | 12.5 | 12.49 | 2770 | 1.7 | | | | | | |
| | 142 | 136 | 10 | 9.84 | 2550 | 1.8 | | | | | | |
| | 187 | 103 | 7.5 | 7.48 | 2330 | 1.9 | | | | | | |
| | 72 | 268 | 12.5 | 12.49 | 3210 | 1.1 | | | | | | |
| | 91 | 211 | 10 | 9.84 | 2960 | 1.1 | KM0752 | MV112M6 | KM0752 | 112B5/B14 | 112M6 | |
| | 120 | 161 | 7.5 | 7.48 | 2700 | 1.2 | | | | | | |
| | 45 | 422 | 60 | 62.43 | 4760 | 1.1 | KM0903 | MV90L2 | KM0903 | 90B5/B14 | 90L2 | |
| | 57 | 332 | 50 | 49.18 | 4390 | 1.1 | | | | | | |
| | 35 | 554 | 40 | 40.13 | 5170 | 0.87 | | | | | | |
| | 46 | 418 | 30 | 30.24 | 4710 | 1.2 | | | | | | |
| | 56 | 348 | 25 | 25.19 | 4430 | 1.4 | | | | | | |
| | 71 | 274 | 20 | 19.84 | 4090 | 1.4 | | | | | | |
| | 93 | 208 | 15 | 15.09 | 3730 | 1.4 | KM0902 | MV100L1-4 | KM0902 | 100B5/B14 | 100L1-4 | |
| | 112 | 172 | 12.5 | 12.49 | 3510 | 2.8 | | | | | | |
| | 142 | 136 | 10 | 9.84 | 3240 | 2.8 | | | | | | |
| | 187 | 103 | 7.5 | 7.48 | 2950 | 2.9 | | | | | | |

KM SERIES HYPOID GEARBOX

PERFORMANCE PARAMETER

| P _{in} [kW] | n ₂ [r/min] | M _{2max} [Nm] | i | | F ₂ [N] | f _s |    | | | | | | | |
|-------------------------|---------------------------|---------------------------|---------|--------|-----------------------|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------|---------|--------|---------|------------------|-------|
| | | | Nominal | Actual | | | | | | | | | | |
| 2.2 | 36 | 541 | 25 | 25.19 | 5130 | 0.9 | KM0902 | MV112M6 | KM0902 112B5/B14 | 112M6 | | | | |
| | 45 | 426 | 20 | 19.84 | 4740 | 0.9 | | | | | | | | |
| | 60 | 324 | 15 | 15.09 | 4330 | 0.93 | | | | | | | | |
| | 72 | 268 | 12.5 | 12.49 | 4060 | 1.8 | | | | | | | | |
| | 91 | 211 | 10 | 9.84 | 3750 | 1.8 | | | | | | | | |
| | 120 | 161 | 7.5 | 7.48 | 3420 | 1.9 | | | | | | | | |
| | 22 | 874 | 125 | 129.48 | 6740 | 0.86 | KM1103 | MV90L2 | KM1103 90B5/B14 | 90L2 | | | | |
| | 27 | 700 | 100 | 103.64 | 6260 | 0.93 | | | | | | | | |
| | 37 | 510 | 75 | 75.55 | 5630 | 1.0 | | | | | | | | |
| | 44 | 433 | 60 | 64.18 | 5330 | 1.7 | | | | | | | | |
| | 55 | 347 | 50 | 51.37 | 4950 | 1.9 | | | | | | | | |
| | 24 | 818 | 60 | 59.22 | 6540 | 0.92 | KM1102 | MV100L1-4 | KM1102 100B5/B14 | 100L1-4 | | | | |
| | 29 | 675 | 50 | 48.86 | 6130 | 1.1 | | | | | | | | |
| | 34 | 570 | 40 | 41.26 | 5800 | 1.3 | | | | | | | | |
| | 46 | 423 | 30 | 30.67 | 5250 | 1.8 | | | | | | | | |
| | 54 | 358 | 25 | 25.90 | 4960 | 2.1 | | | | | | | | |
| | 68 | 286 | 20 | 20.73 | 4610 | 2.3 | | | | | | | | |
| | 93 | 209 | 15 | 15.11 | 4150 | 2.5 | | | | | | | | |
| | 109 | 177 | 12.5 | 12.84 | 3930 | 4.2 | | | | | | | | |
| | 136 | 142 | 10 | 10.27 | 3650 | 4.6 | | | | | | | | |
| | 187 | 103 | 7.5 | 7.49 | 3280 | 5.0 | | | | | | | | |
| | 29 | 659 | 30 | 30.67 | 6090 | 1.1 | | | | | KM1102 | MV112M6 | KM1102 112B5/B14 | 112M6 |
| | 35 | 556 | 25 | 25.90 | 5750 | 1.3 | | | | | | | | |
| | 43 | 445 | 20 | 20.73 | 5340 | 1.5 | | | | | | | | |
| | 60 | 325 | 15 | 15.11 | 4810 | 1.6 | | | | | | | | |
| | 70 | 276 | 12.5 | 12.84 | 4550 | 2.7 | | | | | | | | |
| | 88 | 221 | 10 | 10.27 | 4220 | 2.9 | | | | | | | | |
| | 120 | 161 | 7.5 | 7.49 | 3800 | 3.2 | | | | | | | | |
| 3.0 | 112 | 235 | 12.5 | 12.49 | 2770 | 1.3 | KM0752 | MV100L2-4 | KM0752 100B5/B14 | 100L2-4 | | | | |
| | 142 | 185 | 10 | 9.84 | 2550 | 1.3 | | | | | | | | |
| | 187 | 141 | 7.5 | 7.48 | 2330 | 1.4 | | | | | | | | |
| | 46 | 569 | 30 | 30.24 | 4710 | 0.9 | KM0902 | MV100L2-4 | KM0902 100B5/B14 | 100L2-4 | | | | |
| | 56 | 474 | 25 | 25.19 | 4430 | 1.0 | | | | | | | | |
| | 71 | 374 | 20 | 19.84 | 4090 | 1.0 | | | | | | | | |
| | 93 | 284 | 15 | 15.09 | 3730 | 1.1 | | | | | | | | |
| | 112 | 235 | 12.5 | 12.49 | 3510 | 2.0 | | | | | | | | |
| | 142 | 185 | 10 | 9.84 | 3240 | 2.1 | | | | | | | | |
| | 187 | 141 | 7.5 | 7.48 | 2950 | 2.1 | | | | | | | | |
| | 44 | 591 | 60 | 64.18 | 5330 | 1.3 | KM1103 | MV100L2 | KM1103 100B5/B14 | 100L2 | | | | |
| | 55 | 473 | 50 | 51.37 | 4950 | 1.4 | | | | | | | | |

PERFORMANCE PARAMETER

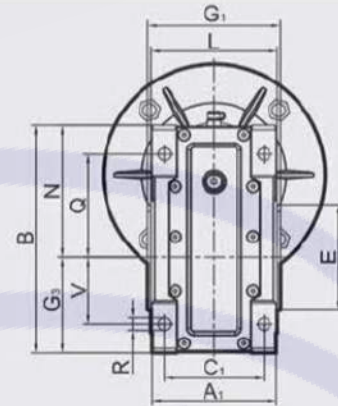
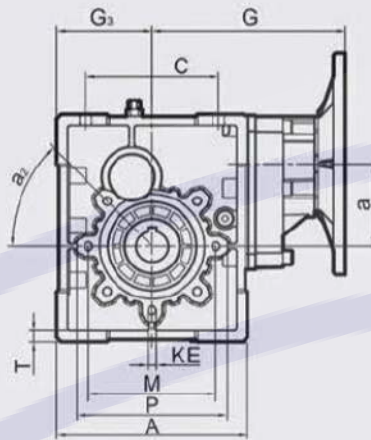
| P_{in} [kW] | n_2 [r/min] | M_{2max} [Nm] | i | | F_2 [N] | f_s | | | |
|------------------|------------------|--------------------|---------|--------|--------------|-------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| | | | Nominal | Actual | | |  |  |  |
| 3.0 | 34 | 777 | 40 | 41.26 | 5800 | 0.97 | KM1102 MV100L2-4 | KM1102 100B5/B14 | 100L2-4 |
| | 46 | 577 | 30 | 30.67 | 5250 | 1.3 | | | |
| | 54 | 488 | 25 | 25.90 | 4960 | 1.5 | | | |
| | 68 | 390 | 20 | 20.73 | 4610 | 1.7 | | | |
| | 93 | 284 | 15 | 15.11 | 4150 | 1.8 | | | |
| | 109 | 242 | 12.5 | 12.84 | 3930 | 3.1 | | | |
| | 136 | 193 | 10 | 10.27 | 3650 | 3.4 | | | |
| | 187 | 141 | 7.5 | 7.49 | 3280 | 3.7 | | | |
| | 35 | 759 | 25 | 25.90 | 5750 | 1.0 | KM1102 MV132S6 | KM1102 132B5 | 132S6 |
| | 43 | 607 | 20 | 20.73 | 5340 | 1.1 | | | |
| | 60 | 443 | 15 | 15.11 | 4810 | 1.2 | | | |
| | 70 | 376 | 12.5 | 12.84 | 4550 | 2.0 | | | |
| | 88 | 301 | 10 | 10.27 | 4220 | 2.2 | | | |
| | 120 | 219 | 7.5 | 7.49 | 3800 | 2.4 | | | |
| 4.0 | 112 | 314 | 12.5 | 12.49 | 2770 | 0.96 | KM0752 MV112M4 | KM0752 112B5/B14 | 112M4 |
| | 142 | 247 | 10 | 9.84 | 2550 | 1.0 | | | |
| | 187 | 188 | 7.5 | 7.48 | 2330 | 1.1 | | | |
| | 112 | 314 | 12.5 | 12.49 | 3510 | 1.5 | KM0902 MV112M4 | KM0902 112B5/B14 | 112M4 |
| | 142 | 247 | 10 | 9.84 | 3240 | 1.5 | | | |
| | 187 | 188 | 7.5 | 7.48 | 2950 | 1.6 | | | |
| | 46 | 770 | 30 | 30.67 | 5250 | 1.0 | KM1102 MV112M4 | KM1102 112B5/B14 | 112M4 |
| | 54 | 650 | 25 | 25.90 | 4960 | 1.2 | | | |
| | 68 | 520 | 20 | 20.73 | 4610 | 1.2 | | | |
| | 93 | 379 | 15 | 15.11 | 4150 | 1.4 | | | |
| | 109 | 322 | 12.5 | 12.84 | 3930 | 2.3 | | | |
| | 136 | 258 | 10 | 10.27 | 3650 | 2.5 | | | |
| | 187 | 188 | 7.5 | 7.49 | 3280 | 2.8 | | | |
| 5.5 | 68 | 716 | 20 | 20.73 | 4610 | 0.9 | KM1102 MV132S4 | KM1102 132B5 | 132S4 |
| | 93 | 522 | 15 | 15.11 | 4150 | 1.0 | | | |
| | 109 | 443 | 12.5 | 12.84 | 3930 | 1.7 | | | |
| | 136 | 354 | 10 | 10.27 | 3650 | 1.8 | | | |
| | 187 | 259 | 7.5 | 7.49 | 3280 | 2.0 | | | |

KM SERIES HYPOID GEARBOX

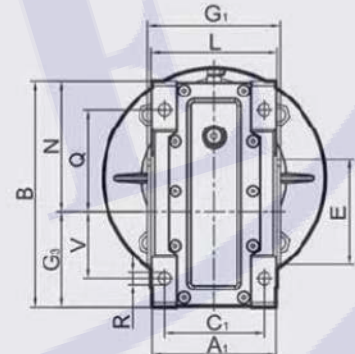
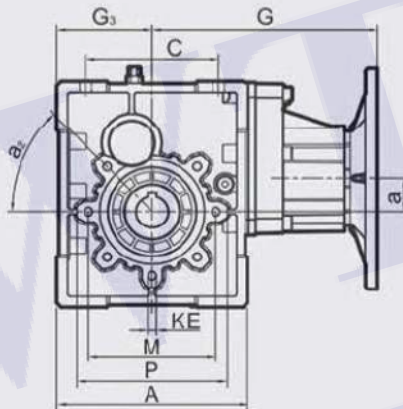
OUTLINE DIMENSION SHEET

Outline Dimension

KM..2..IEC..



KM..3..IEC..

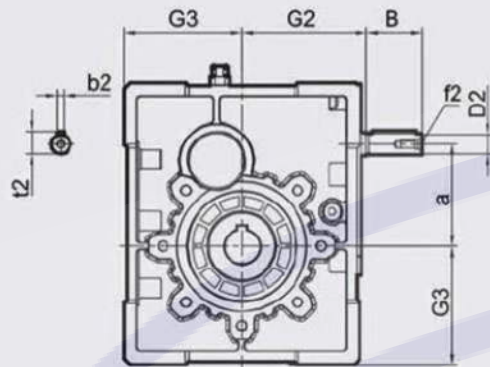


| KM | C | A | B | G | G ₃ | a | C ₁ | KE | a ₂ | L | G ₁ | M | E ₁₈ | A ₁ | R | P | Q | N | T | V | kg |
|------|-----|-----|-----|-------|----------------|------|----------------|----------|----------------|-----|----------------|-----|-----------------|----------------|-----|-----|-----|-------|----|----|------|
| 0502 | 80 | 120 | 155 | 132.5 | 60 | 57 | 70 | 4-M8*12 | 45° | 87 | 92 | 85 | 70 | 85 | 8.5 | 100 | 75 | 95 | 7 | 40 | 4.5 |
| 0503 | 80 | 120 | 155 | 148 | 60 | 21.5 | 70 | 4-M8*12 | 45° | 87 | 92 | 85 | 70 | 85 | 8.5 | 100 | 75 | 95 | 7 | 40 | 5 |
| 0632 | 100 | 144 | 174 | 143.5 | 72 | 64.5 | 85 | 7-M8*14 | 45° | 106 | 112 | 95 | 80 | 103 | 8.5 | 110 | 80 | 102 | 9 | 50 | 6.3 |
| 0633 | 100 | 144 | 174 | 169 | 72 | 29 | 85 | 7-M8*14 | 45° | 106 | 112 | 95 | 80 | 103 | 8.5 | 110 | 80 | 102 | 9 | 50 | 7 |
| 0752 | 120 | 172 | 205 | 174 | 86 | 74.5 | 90 | 7-M8*16 | 45° | 114 | 120 | 115 | 95 | 112 | 11 | 140 | 93 | 119 | 10 | 60 | 9.9 |
| 0753 | 120 | 172 | 205 | 203 | 86 | 30.5 | 90 | 7-M8*16 | 45° | 114 | 120 | 115 | 95 | 112 | 11 | 140 | 93 | 119 | 10 | 60 | 10.9 |
| 0902 | 140 | 206 | 238 | 192 | 103 | 88 | 100 | 7-M10*22 | 45° | 134 | 140 | 130 | 110 | 130 | 13 | 160 | 102 | 135 | 11 | 70 | 13.9 |
| 0903 | 140 | 206 | 238 | 220 | 103 | 44 | 100 | 7-M10*22 | 45° | 134 | 140 | 130 | 110 | 130 | 13 | 160 | 102 | 135 | 11 | 70 | 14.9 |
| 1102 | 170 | 255 | 295 | 241.5 | 127.5 | 108 | 115 | 7-M10*25 | 45° | 148 | 155 | 165 | 130 | 144 | 14 | 185 | 125 | 167.5 | 16 | 85 | 28 |
| 1103 | 170 | 255 | 295 | 271.5 | 127.5 | 52 | 155 | 7-M10*25 | 45° | 148 | 155 | 165 | 130 | 144 | 14 | 185 | 125 | 167.5 | 16 | 85 | 30 |

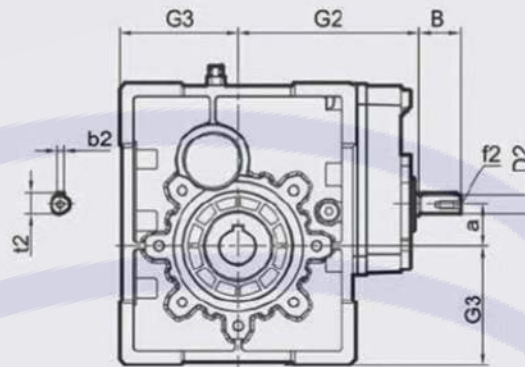
Note: Weight(kg) without the weight of motor.

OUTLINE DIMENSION SHEET

Outline Dimension



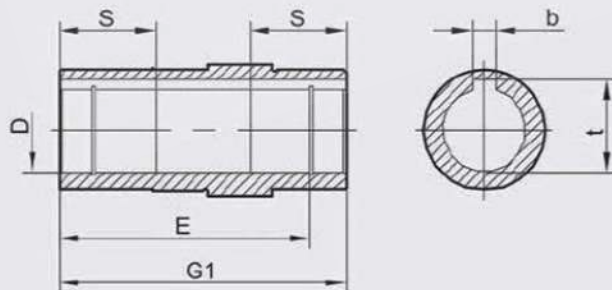
KM..2..HS



KM..3..HS

| KM | B | D _{2,6} | G ₂ | G ₃ | a | b ₂ | t ₂ | f ₂ |
|------|----|------------------|----------------|----------------|------|----------------|----------------|----------------|
| 0502 | 23 | 11 | 65 | 60 | 57 | 4 | 12.5 | - |
| 0503 | 23 | 11 | 100 | 60 | 21.5 | 4 | 12.5 | - |
| 0632 | 30 | 14 | 76 | 72 | 64.5 | 5 | 16 | M6 |
| 0633 | 23 | 11 | 111 | 72 | 29 | 4 | 12.5 | - |
| 0752 | 40 | 16 | 91 | 86 | 74.5 | 5 | 18 | M6 |
| 0753 | 30 | 14 | 132 | 86 | 30.5 | 5 | 16 | M6 |
| 0902 | 40 | 19 | 107 | 103 | 88 | 6 | 21.5 | M6 |
| 0903 | 30 | 14 | 146 | 103 | 44 | 5 | 16 | M6 |
| 1102 | 50 | 24 | 132 | 127.5 | 108 | 8 | 27 | M6 |
| 1103 | 40 | 19 | 181 | 127.5 | 52 | 6 | 21.5 | M6 |

Hollow Output Shaft Dimension

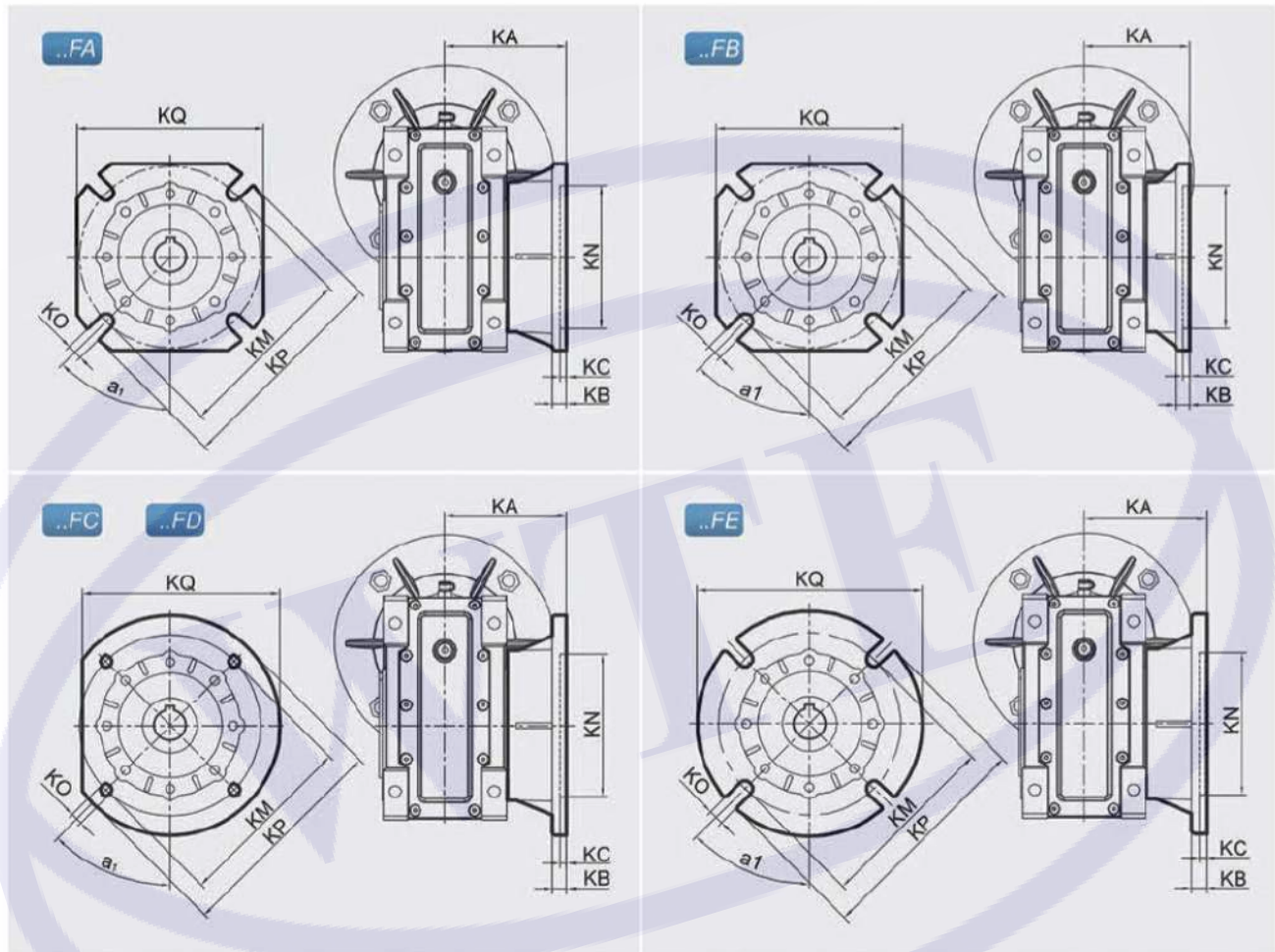


| KM | S | E | G1 | D _{h8} | b | t |
|-----|----|-----|-----|-----------------|----|------|
| 050 | 30 | 77 | 92 | 20 | 6 | 22.8 |
| | | | | 24 | 8 | 27.3 |
| 063 | 36 | 97 | 112 | 25 | 8 | 28.3 |
| | | | | 28 | 8 | 31.3 |
| 075 | 40 | 105 | 120 | 28 | 8 | 31.3 |
| | | | | 30 | 8 | 33.3 |
| | | | | 35 | 10 | 38.3 |
| 090 | 45 | 122 | 140 | 35 | 10 | 38.3 |
| | | | | 38 | 10 | 41.3 |
| 110 | 50 | 131 | 155 | 40 | 12 | 43.3 |
| | | | | 42 | 12 | 45.3 |

KM SERIES HYPOID GEARBOX

CONNECTING DIMENSION SHEET

Output Flange Dimension



| KM | FA | | | | | | | | |
|-----|-----|-----|----|----|-----|------------------|---------|-----|-----|
| | a1 | KA | KB | KC | KM | KN _{H8} | KO | KP | KQ |
| 050 | 45° | 90 | 9 | 5 | 85 | 70 | 11(n=4) | 125 | 110 |
| 063 | 45° | 82 | 10 | 6 | 150 | 115 | 11(n=4) | 180 | 142 |
| 075 | 45° | 111 | 13 | 6 | 165 | 130 | 14(n=4) | 200 | 170 |
| 090 | 45° | 111 | 13 | 6 | 175 | 152 | 14(n=4) | 210 | 200 |
| 110 | 45° | 139 | 15 | 6 | 230 | 170 | 14(n=8) | 280 | 260 |

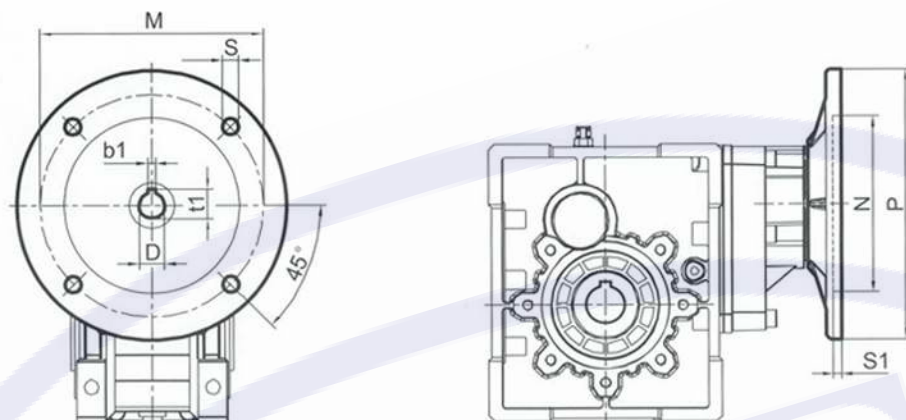
| KM | FB | | | | | | | | |
|-----|-----|-----|----|----|-----|------------------|---------|-----|-----|
| | a1 | KA | KB | KC | KM | KN _{H8} | KO | KP | KQ |
| 050 | 45° | 120 | 9 | 5 | 85 | 70 | 11(n=4) | 125 | 110 |
| 063 | 45° | 112 | 10 | 6 | 150 | 115 | 11(n=4) | 180 | 142 |
| 075 | 45° | 90 | 13 | 6 | 130 | 110 | 11(n=4) | 160 | — |
| 090 | 45° | 122 | 18 | 6 | 215 | 180 | 14(n=4) | 250 | — |
| 110 | — | — | — | — | — | — | — | — | — |

| KM | FC | | | | | | | | |
|-----|-----|-----|----|----|-----|------------------|---------|-----|----|
| | a1 | KA | KB | KC | KM | KN _{H8} | KO | KP | KQ |
| 050 | 45° | 89 | 10 | 5 | 130 | 110 | 9(n=4) | 160 | — |
| 063 | 45° | 98 | 10 | 5 | 165 | 130 | 11(n=4) | 200 | — |
| 090 | 45° | 110 | 17 | 6 | 165 | 130 | 11(n=4) | 200 | — |

| KM | FD | | | | | | | | |
|-----|-----|-----|------|----|-----|------------------|---------|-----|----|
| | a1 | KA | KB | KC | KM | KN _{H8} | KO | KP | KQ |
| 050 | 45° | 72 | 14.5 | 5 | 115 | 95 | 11(n=4) | 140 | — |
| 063 | 45° | 107 | 10 | 5 | 165 | 130 | 11(n=4) | 200 | — |
| 090 | 45° | 151 | 13 | 6 | 175 | 152 | 14(n=4) | 210 | — |

| KM | FE | | | | | | | | |
|-----|-----|------|------|----|-----|------------------|---------|-----|----|
| | a1 | KA | KB | KC | KM | KN _{H8} | KO | KP | KQ |
| 050 | — | — | — | — | — | — | — | — | — |
| 063 | 45° | 80.5 | 16.5 | 5 | 130 | 110 | 11(n=4) | 160 | — |
| 090 | — | — | — | — | — | — | — | — | — |

CONNECTING DIMENSION SHEET

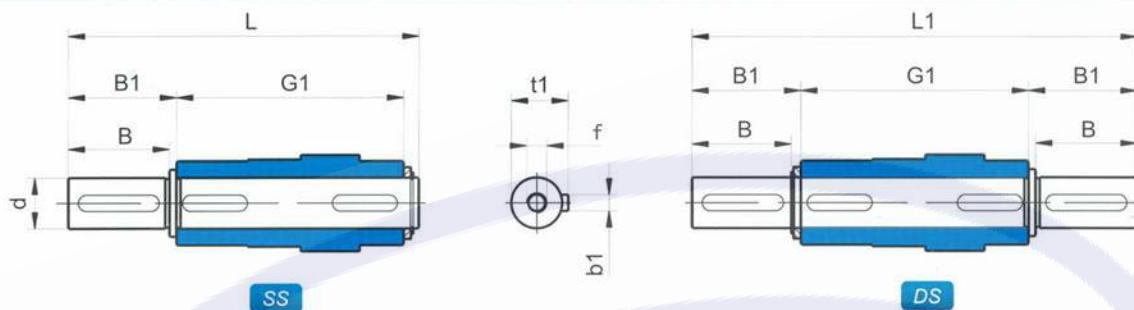


| KM | PAM-IEC | N | | M | | P | | S | | b1 | t1 | s1 | i(ratio) | | | | | | | | | | | | | | | | | | | | | | | |
|-----|-----------|-----|-----|-----|-----|-----|-----|----|-----|----|------|-----|----------|----|------|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|---|--|--|--|--|
| | | B5 | B14 | B5 | B14 | B5 | B14 | B5 | B14 | | | | 7.5 | 10 | 12.5 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 50 | 60 | 75 | 100 | 125 | 150 | 200 | 250 | 300 | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B | | | | | | | | | | | | C | | | | | | | | | | | | | | | | | | | | | | | | |
| 050 | 63B5 | 95 | - | 115 | - | 140 | - | 9 | - | 4 | 12.8 | 5 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | | | | | | |
| | 71B5/B14 | 110 | 70 | 130 | 85 | 160 | 105 | 9 | 7 | 5 | 16.3 | 5 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | - | - | - | - | | | | | |
| | 80B5/B14 | 130 | 80 | 165 | 100 | 200 | 120 | 11 | 7 | 6 | 21.8 | 5 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | - | - | - | - | - | - | | | | | |
| | 90B5/B14 | 130 | 95 | 165 | 115 | 200 | 140 | 11 | 9 | 8 | 27.3 | 5 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | - | - | - | - | - | - | - | - | - | - | - | | | | | |
| 063 | 63B5 | 95 | - | 115 | - | 140 | - | 9 | - | 4 | 12.8 | 5 | - | - | - | - | - | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | | | | | |
| | 71B5/B14 | 110 | 70 | 130 | 85 | 160 | 105 | 9 | 7 | 5 | 16.3 | 5 | - | - | - | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | - | - | - | - | | | | |
| | 80B5/B14 | 130 | 80 | 165 | 100 | 200 | 120 | 11 | 7 | 6 | 21.8 | 5 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | - | - | - | - | - | - | | | | |
| | 90B5/B14 | 130 | 95 | 165 | 115 | 200 | 140 | 11 | 9 | 8 | 27.3 | 5 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | - | - | - | - | - | - | - | - | - | - | - | | | | |
| 075 | 63B5 | 95 | - | 115 | - | 140 | - | 9 | - | 4 | 12.8 | 5 | - | - | - | - | - | - | - | - | - | - | - | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | | | | | |
| | 71B5 | 110 | - | 130 | - | 160 | - | 9 | 7 | 5 | 16.3 | 5 | - | - | - | - | - | - | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | | | | | |
| | 80B5/B14 | 130 | 80 | 165 | 100 | 200 | 120 | 11 | 7 | 6 | 21.8 | 5 | - | - | - | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | - | - | - | | | | |
| | 90B5/B14 | 130 | 95 | 165 | 115 | 200 | 140 | 11 | 9 | 8 | 27.3 | 5 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | - | - | - | - | - | - | | | | |
| | 100B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 5.5 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | 112B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 5.5 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| 090 | 63B5 | 95 | - | 115 | - | 140 | - | 9 | - | 4 | 12.8 | 5 | - | - | - | - | - | - | - | - | - | - | - | 11 | 11 | 11 | 11 | 11 | 11 | 11 | 11 | | | | | |
| | 71B5 | 110 | - | 130 | - | 160 | - | 9 | 7 | 5 | 16.3 | 5 | - | - | - | - | - | - | - | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | | | | | |
| | 80B5/B14 | 130 | 80 | 165 | 100 | 200 | 120 | 11 | 7 | 6 | 21.8 | 5 | - | - | - | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | - | | | | | |
| | 90B5/B14 | 130 | 95 | 165 | 115 | 200 | 140 | 11 | 9 | 8 | 27.3 | 5 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | - | - | - | - | - | - | - | | | | |
| | 100B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 5.5 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | - | - | - | - | | | | |
| | 112B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 5.5 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | - | - | - | - | - | | | | |
| 110 | 71B5 | 110 | - | 130 | - | 160 | - | 9 | 7 | 5 | 16.3 | 6 | - | - | - | - | - | - | - | - | - | - | - | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | | | | | |
| | 80B5 | 130 | - | 165 | - | 200 | - | 11 | 7 | 6 | 21.8 | 6 | - | - | - | - | - | - | - | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | 19 | | | | | |
| | 90B5 | 130 | - | 165 | - | 200 | - | 11 | 9 | 8 | 27.3 | 6 | - | - | - | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | - | - | - | | | | |
| | 100B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 6 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | | | | |
| | 112B5/B14 | 180 | 110 | 215 | 130 | 250 | 160 | 13 | 9 | 8 | 31.3 | 6 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | 28 | - | - | - | - | - | - | | | | |
| | 132B5 | 230 | - | 265 | - | 300 | - | 13 | - | 10 | 41.3 | 6 | 38 | 38 | 38 | 38 | 38 | 38 | 38 | 38 | 38 | 38 | - | - | - | - | - | - | - | - | - | - | | | | |

KM SERIES HYPOID GEARBOX

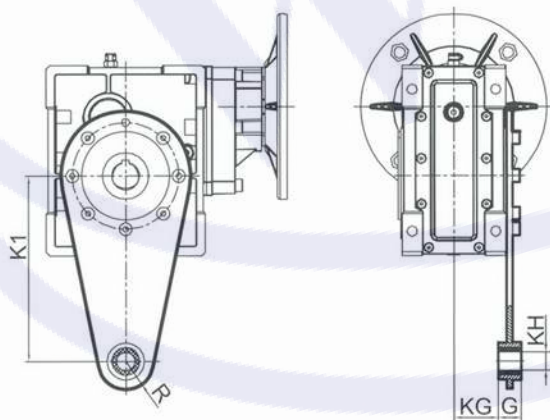
OUTLINE DIMENSION SHEET

Output Shafts



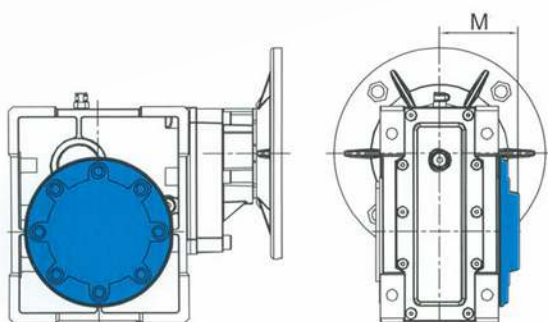
| KM | d _{h6} | B | B1 | G1 | L | L1 | f | b1 | t1 |
|-----|-----------------|----|------|-----|-----|-----|--------|----|----|
| 050 | 25 | 50 | 53.5 | 92 | 153 | 199 | M10*27 | 8 | 28 |
| 063 | 25 | 50 | 53.5 | 112 | 173 | 219 | M10*27 | 8 | 28 |
| 075 | 28 | 60 | 63.5 | 120 | 192 | 247 | M10*27 | 8 | 31 |
| 090 | 35 | 80 | 84.5 | 140 | 234 | 309 | M12*34 | 10 | 38 |
| 110 | 42 | 80 | 84.5 | 155 | 249 | 324 | M16*42 | 12 | 45 |

Torque Arm



| KM | K1 | G | KG | KH | R |
|-----|-----|----|------|----|----|
| 050 | 100 | 14 | 38.5 | 10 | 18 |
| 063 | 150 | 14 | 49 | 10 | 18 |
| 075 | 200 | 25 | 47.5 | 20 | 30 |
| 090 | 200 | 25 | 57.5 | 20 | 30 |
| 110 | 250 | 30 | 62 | 25 | 35 |

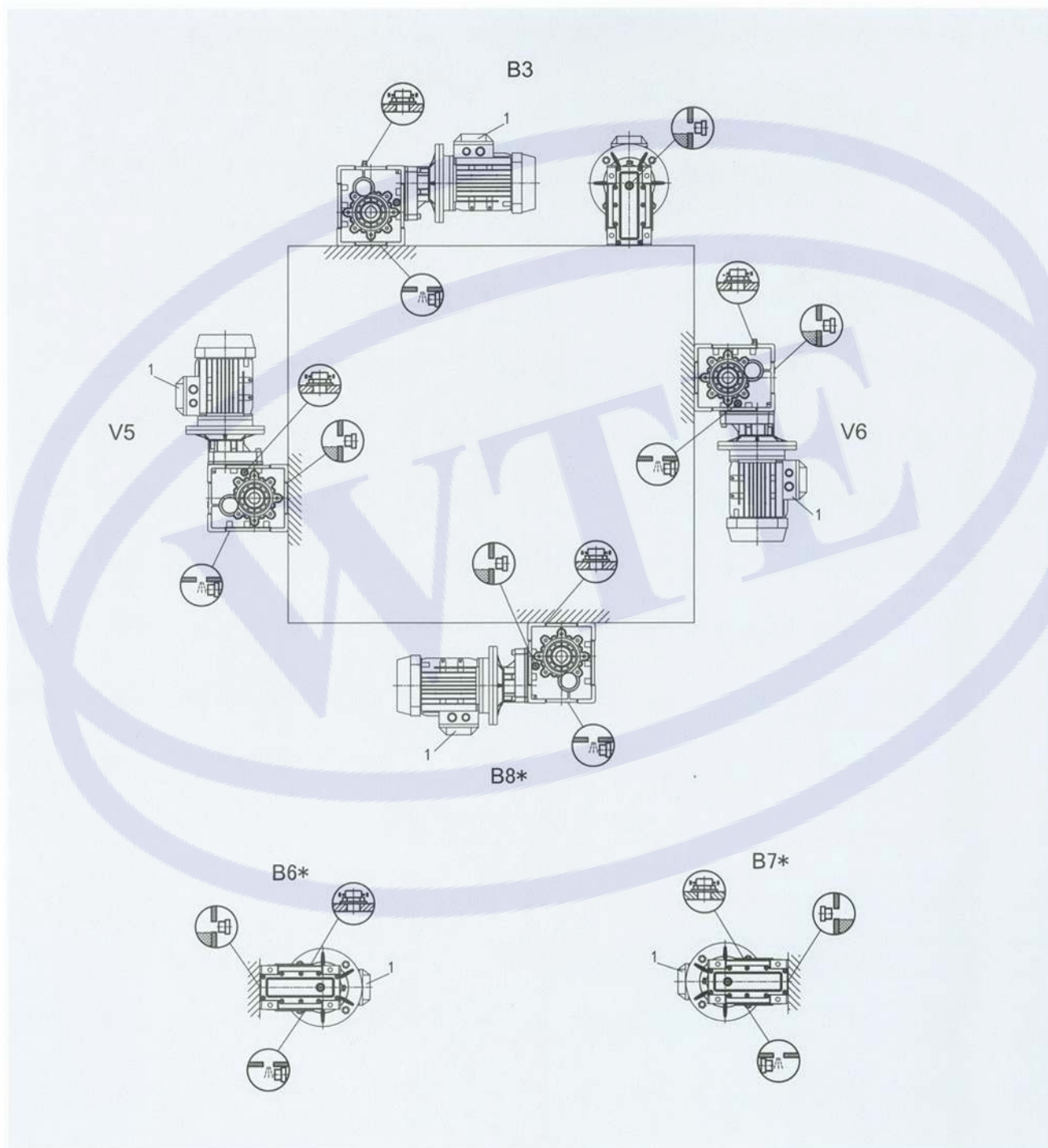
Cover



| KM | M |
|-----|----|
| 050 | 58 |
| 063 | 69 |
| 075 | 74 |
| 090 | 86 |
| 110 | 94 |

INSTALLATION POSITIONS DIAGRAM

Mounting Positions



* It means the lubricant can't be added according to the oil level line plug, but also higher the plug to fill quantity as shown in the table.

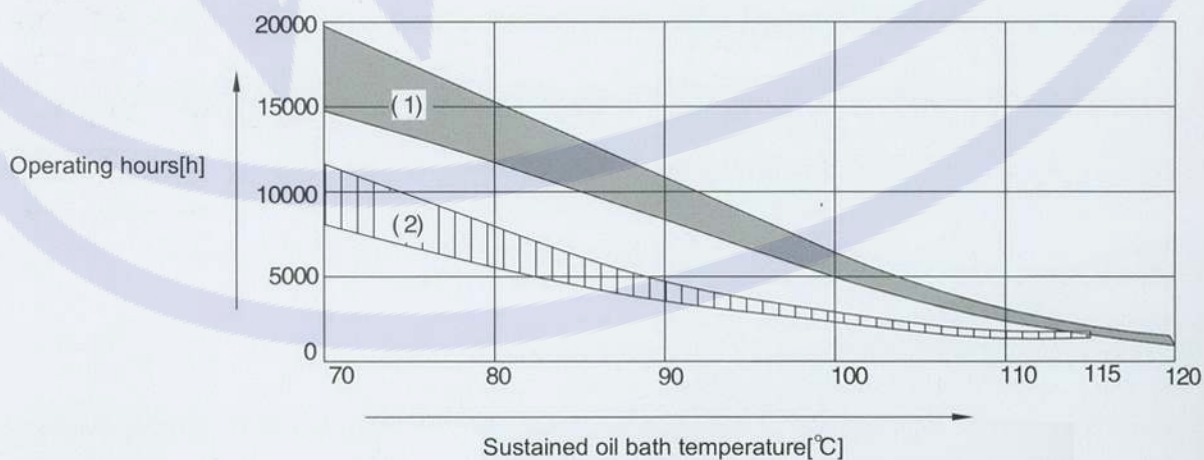
KM SERIES HYPOID GEARBOX

LUBRICATION

Types of lubrication

| | Ambient Temperature(°C)  | ISO Viscosity Class |  SHELL | AGIP | ESSO |  MOBIL | CASTROL |  BP | 广研 | Lubrication type |
|----|--------------------------------------------------------------------------------------------------------------|---------------------|-----------------------------------------------------------------------------------------|------|------|------------------------------------------------------------------------------------------|---------|----------------------------------------------------------------------------------------|----|------------------|
| KM | -10 ~ +40 | VG220 | Shell Omala 220 | | | Mobil gear 630 | | BP Energol GX-XP 220 | | Mineral oil |
| | -20 ~ +25 | VG150 VG100 | Shell Omala 100 | | | Mobil gear 627 | | BP Energol GX-XP 100 | | |
| | -30 ~ +10 | VG110-46 VG32 | Shell Omala T32 | | | Mobil D.T.E. 13M | | | | |
| | -40 ~ -20 | VG22 VG15 | Shell Omala T15 | | | Mobil D.T.E. 11M | | BP Energol HLP-HM 15 | | |
| | -40 ~ +80 | VG220 | Shell Omala HD220 | | | Mobil SHC630 | | | | Synthetic oil |
| | -40 ~ +40 | VG150 | Mobil SHC629 | | | Mobil SHC629 | | | | |
| | -40 ~ +10 | VG32 | Mobil SHC624 | | | Mobil SHC624 | | | | |

Oil change intervals for standard gear units under normal environmental conditions



- Average value per oil type at 70°C
- (1) Synthetic oil (2) Mineral oil

LUBRICATION

Lubricant fill quantity

| Gear units | | Fill quantity in liters | | | | | |
|------------|---------------------|-------------------------|-------|-------|------|------|------|
| | | B3 | B6 | B7 | B8 | V5 | V6 |
| KM | KM0502 | 0.22 | 0.20* | 0.13* | 0.15 | 0.25 | 0.14 |
| | KM0503 [#] | 0.08 | 0.05 | 0.05 | 0.06 | 0.09 | 0.10 |
| | KM0632 | 0.42 | 0.35* | 0.24* | 0.22 | 0.46 | 0.25 |
| | KM0633 [#] | 0.07 | 0.05 | 0.05 | 0.06 | 0.09 | 0.10 |
| | KM0752 | 0.70 | 0.58* | 0.42* | 0.42 | 0.75 | 0.45 |
| | KM0753 [#] | 0.15 | 0.11 | 0.11 | 0.11 | 0.17 | 0.20 |
| | KM0902 | 1.21 | 0.95* | 0.72* | 0.67 | 1.30 | 0.74 |
| | KM0903 [#] | 0.15 | 0.11 | 0.11 | 0.11 | 0.17 | 0.20 |
| | KM1102 | 2.15 | 1.70* | 1.10* | 1.25 | 2.20 | 1.20 |
| | KM1103 [#] | 0.25 | 0.17 | 0.17 | 0.20 | 0.32 | 0.36 |

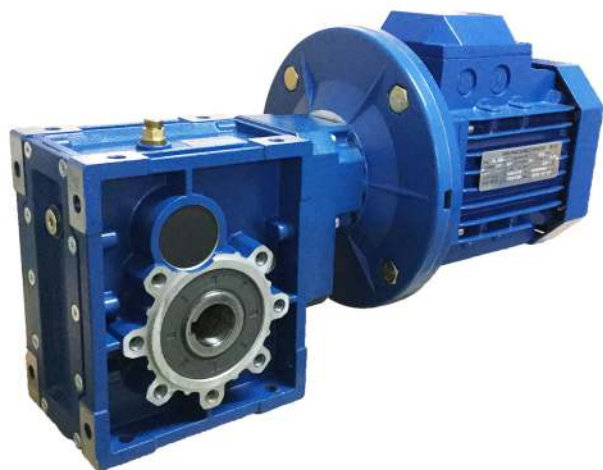
The specified fill quantities are recommended values. The precise values vary depending on the number of stages and gear ratio. When filling, it is essential to check the oil level plug since it indicates the precise oil capacity.

#: Means the oil quantity in the 3rd stage housing, as this one is separated from the 2nd housing, please fill them separately while in 3 stages.

*: It means the lubricant can't be according to the oil level line plug, but also higher the plug the fill quantity as shown in the table.

WTE

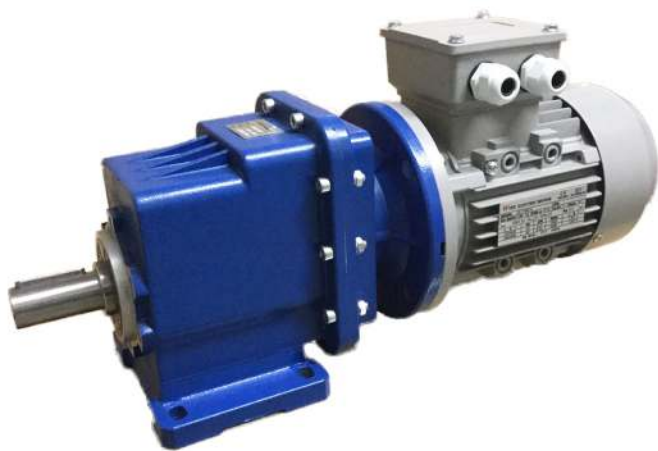
POWER TRANSMISSION



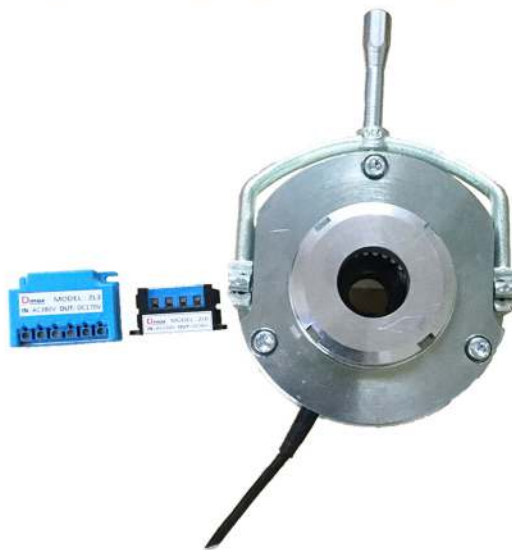
Hypoid Gear Motor



Worm Gear Motor



Helical Gear Motor



Electromagnetic Brake



บริษัท วิทูรย์เอ็นจิเนียริ่ง แอนด์เทรดดิ้ง จำกัด
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